



A Division of Systems, LLC

Stop-Tite®

Vehicle Restraint

Owner's/User's Manual



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PRECAUTIONS

Recognize Precautionary Information

Safety - Alert Symbol



The Safety-Alert Symbol is a graphic representation intended to convey a safety message without the use of words. When you see this symbol, be alert to the possibility of death or serious injury. Follow the instructions in the safety message panel.

DANGER

The use of the word DANGER signifies the presence of an extreme hazard or unsafe practice which will most likely result in death or severe injury.

WARNING

The use of the word WARNING signifies the presence of a serious hazard or unsafe practice which could result in death or serious injury.

CAUTION

The use of the word CAUTION signifies possible hazard or unsafe practice which could result in minor or moderate injury.

NOTICE

The use of the word NOTICE indicates information considered important, but not hazard-related, to prevent machine or property damage.

SAFETY INSTRUCTIONS

Indicates a type of safety sign, or separate panel on a safety sign, where safety-related instructions or procedures as described.

General Operational Precautions



Read and understand the Owner's/User's Manual and become thoroughly familiar with the equipment and its controls before operating the transport vehicle restraint.

Never operate a transport vehicle restraint while a safety device or guard is removed or disconnected.

Never remove DANGER, WARNING, or CAUTION signs, Placards or Decals on the equipment unless replacing them.

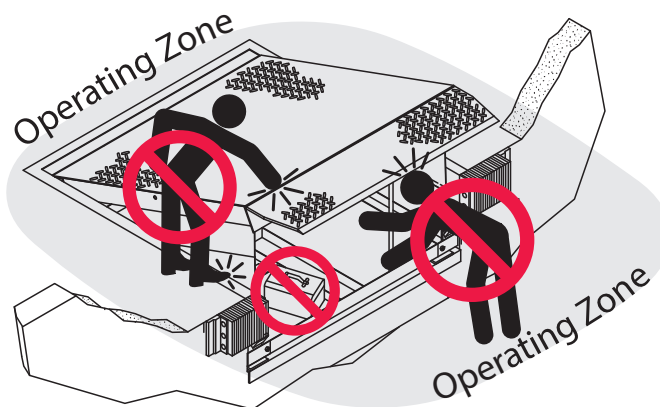


Figure 1

Do not start the equipment until all unauthorized personnel in the area have been warned and have moved outside the operating zone (see Figure 1).

Remove any tools or foreign objects from the operating zone before starting.

Keep the operating zone free of obstacles that could cause a person to trip or fall.

PRECAUTIONS

Operational Precautions

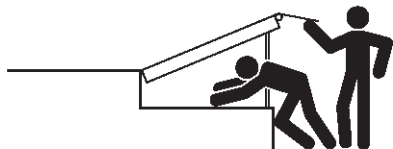


Learn the safe way to operate this equipment. Read and understand the manufacturer's instructions. If you have any questions, ask your supervisor.

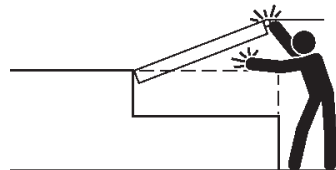
DANGER



Stay clear of dock leveling device when transport vehicle is entering or leaving area.



Do not move or use the dock leveling device if anyone is under or in front of it.



Keep hands and feet clear of pinch points. Avoid putting any part of your body near moving parts.

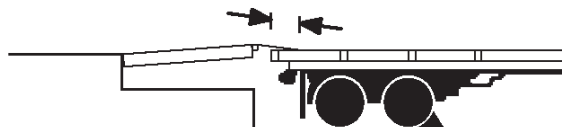
WARNING



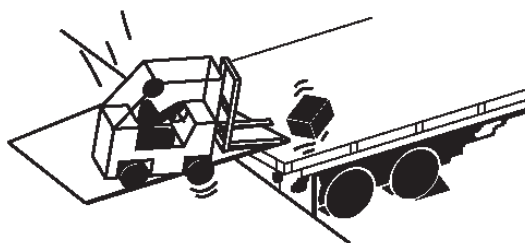
Chock/restrain all transport vehicles. Never remove the wheel chocks or release the restraining device until loading or unloading is finished, and transport driver has been given permission to drive away.



Do not use a broken or damaged dock leveling device or restraining device. Make sure proper service and maintenance procedures have been performed before using.



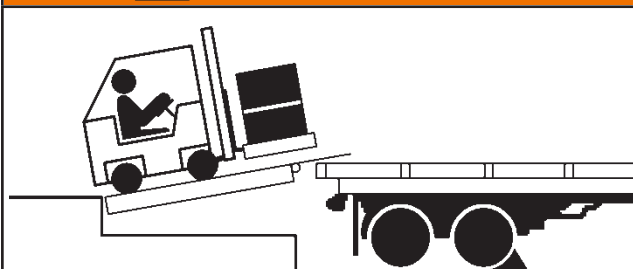
Make sure lip overlaps onto transport vehicle bed at least 4 in. (102 mm).



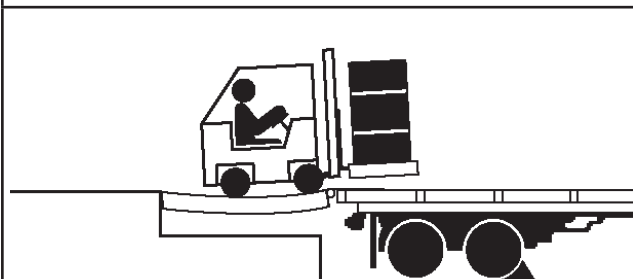
Keep a safe distance from both side edges.

Operational Precautions

WARNING



Do not use dock leveling device if transport vehicle is too high or too low.



Do not overload the dock leveling device.



Do not operate any equipment while under the influence of alcohol or drugs.

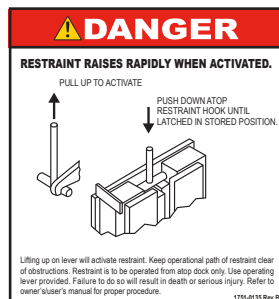


Do not leave equipment or material unattended on dock leveling device.

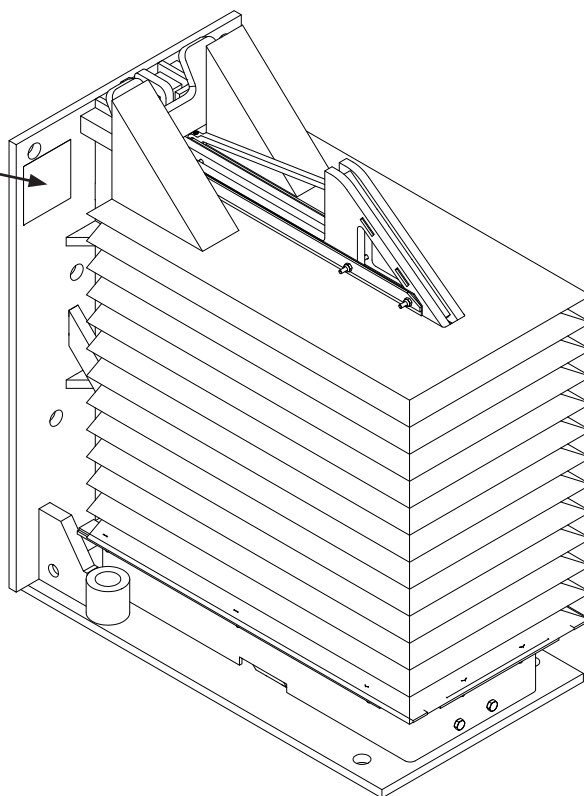
PRECAUTIONS

Safety Decals

Stop-Tite M



1751-0135



Stop-Tite A



1751-0149

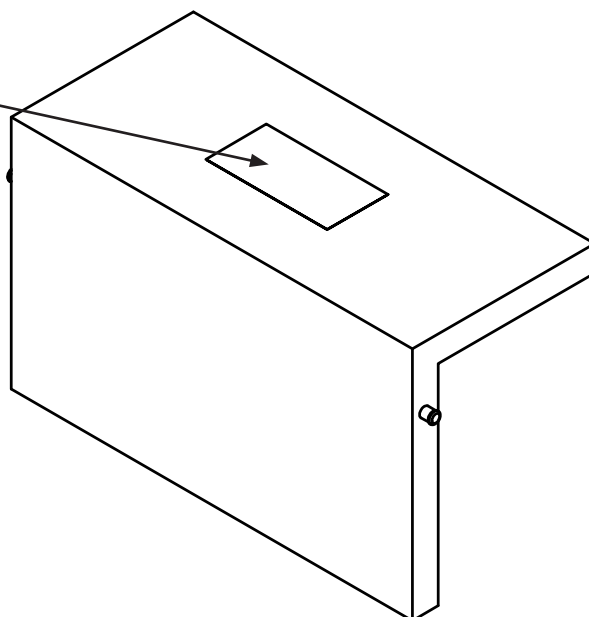


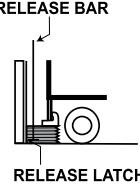

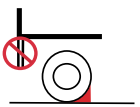


Figure 2

Placard

 <h1>DANGER</h1>	<h1>OPERATING INSTRUCTIONS</h1>
<ul style="list-style-type: none"> Read and follow all instructions, warnings, and maintenance schedules in the manual and on placards. Vehicle restraint operation and servicing is restricted to authorized personnel. <ol style="list-style-type: none"> Before using the vehicle restraint: <ul style="list-style-type: none"> Remove any debris, snow, or ice that may obstruct vehicle restraint operation. Alert personnel in the area of potential vehicle restraint operation and ensure area is clear. Operate the vehicle restraint through one complete cycle inspecting it for proper operation and light sequence. Advise maintenance personnel of any damage or improper operation immediately. Remove all malfunctioning or damaged vehicle restraints from service using approved lockout/tagout procedures. Before attempting to restrain a transport vehicle: <ul style="list-style-type: none"> Verify that transport vehicle is positioned squarely against dock bumpers. Inspect the transport vehicle's rear impact guard (RIG). Damaged or missing RIGs, lift gates or other obstructions may not allow the vehicle restraint to securely capture the RIG. Wheel chocks must be used whenever the ability for the vehicle restraint to capture the RIG is in question. (NOTE: The transport vehicle's suspension and load condition will affect trailer height.) After activating vehicle restraint: <ul style="list-style-type: none"> Verify that the transport vehicle's RIG has been restrained successfully. In the event this cannot be determined, use wheel chocks in addition to restraint. If equipped with a light communication system, load and unload on GREEN light only. Maintenance or service must be performed by authorized personnel only. Follow approved lockout/tagout procedures. <p>FAILURE TO FOLLOW THESE INSTRUCTIONS WILL RESULT IN DEATH OR OTHER SERIOUS INJURY.</p>	<h2>VEHICLE RESTRAINTS</h2> <h3>ENGAGE RESTRAINT</h3> <ol style="list-style-type: none"> Open overhead door and visually check that transport vehicle is positioned squarely against dock bumpers and has a RIG bar. Inside light is RED and outside light is GREEN (if equipped with lights). (Powered Restraints) Depress the ENGAGE button to activate restraint. (Manual Restraints) Using release bar, pull upward on release latch until restraint is released. Visually inspect that RIG bar has been restrained successfully. In the event this cannot be determined, use wheel chocks in addition to restraint. <ul style="list-style-type: none"> If RIG bar is missing or damaged, use wheel chocks to secure transport vehicle at dock. Loading/unloading may proceed with caution. (Automatic Light Controls) When RIG is secured inside light is GREEN and outside light is RED. (Manual Light Controls) Once RIG is secured turn switch to SERVICE TRAILER. Inside light is GREEN and outside light is RED. <h3>RELEASE RESTRAINT</h3> <ol style="list-style-type: none"> (Powered Restraints) To release restraint depress the RELEASE button. When safely stored inside light is RED and outside light is GREEN. (Manual Restraints) To release restraint push down on restraint arm with release bar until restraint is completely stored. (Note: Restraint is completely stored when release latch engages restraint arm.) (Automatic Light Controls) When safely stored inside light is RED and outside light is GREEN. (Manual Light Controls) When safely stored turn switch to DO NOT SERVICE TRAILER. Lights change to RED inside and GREEN outside. <h3>BY-PASS</h3> <ol style="list-style-type: none"> If restraint is unable to secure transport vehicle's RIG, use wheel chocks to secure transport vehicle at the dock. Turn switch to BY-PASS. Inside light is GREEN and outside light is RED. Loading/unloading may proceed with caution. <h3>BY-PASS RESET (RETURN TO NORMAL OPERATION)</h3> <ol style="list-style-type: none"> When loading or unloading is completed and wheel chocks are removed. Manual reset of BY-PASS is accomplished by turning switch to NORMAL. Lights change to RED inside and GREEN outside. <small>Use for PowerStop and StopTite series</small>
 <p>Scan to view our owner's/user's manuals online. www.DockSystemsInc.com 1.800.643.5424 Call for additional placards, or manuals, or with questions regarding proper use, maintenance, and repair of dock leveler.</p> <p>POWERAMP McGUIRE DLM SYSTEMS, INC. Loading Dock Equipment</p> <p>1751-0880 Rev D</p>	 <p>RELEASE BAR</p> <p>RELEASE LATCH</p>  <p>RELEASE BAR</p> 

1751-0880

OWNER'S/USER'S RESPONSIBILITIES

- 1) The manufacturer shall provide to the initial purchaser and make the following information readily available to the owners/users and their agents, all necessary information regarding Safety Information, Operation, Installation and Safety Precautions, Recommended Initial and Periodic Inspections Procedures, Planned Maintenance Schedule, Product Specifications, Troubleshooting Guide, Parts Break Down, Warranty Information, and Manufacturers Contact Information.
- 2) The owner/user should recognize the inherent dangers of the interface between the loading dock and the transport vehicle. The owner/user should, therefore, train and instruct all operators in the safe operation and use of the restraining device in accordance with manufacturer's recommendations and industry standards. Effective operator training should also focus on the owner's/user's company policies, operating conditions and the manufacturer's specific instructions provided with the restraining device. Maintaining, updating and retraining all operators on safe working habits and operation of the equipment, regardless of previous experience, should be done on a regular basis and should include an understanding and familiarity with all functions of the equipment. Owners/users shall actively maintain, update and retrain all operators on safe working habits and operations of the equipment.
- 3) When selecting a restraining device, it is important to consider not only present requirements but also future plans and any possible adverse conditions, environmental factors or usage. The owners/users shall provide application information to the manufacturer to receive recommendations on appropriate equipment specifications.
- 4) The owner/user must see all nameplates, placards, decals, instructions and posted warnings are in place and legible and shall not be obscured from the view of the operator or maintenance personnel for whom such warnings are intended for. Contact manufacturer for any replacements.
- 5) Modifications or alterations of restraining devices shall be made only with prior written approval from the original manufacturer. These changes shall be in conformance with all applicable provisions of the MH30.3 standard and shall also satisfy all safety recommendations of the original equipment manufacturer of the particular application.
- 6) An operator training program should consist of, but not necessarily be limited to, the following:
 - a) Select the operator carefully. Consider the physical qualifications, job attitude and aptitude.
 - b) Assure that the operator reads and fully understands the complete manufacturer's owners/users manual.
 - c) Emphasize the impact of proper operation upon the operator, other personnel, material being handled, and equipment. Cite all rules and why they are formulated.
 - d) Describe the basic fundamentals of the restraining device and components design as related to safety, e.g., mechanical limitation, stability, functionality, etc.
 - e) Introduce the equipment. Show the control locations and demonstrate functions. Explain how they work when used properly and maintained as well problems when they are used improperly.
 - f) Assure that the operator understands nameplate data, placards and all precautionary information appearing on the restraining device.
 - g) Supervise operator practice of equipment.
 - h) Develop and administer written and practical performance tests. Evaluate progress during and at completion of the course.
 - i) Administer periodic refresher courses. These may be condensed versions of the primary course and include on-the-job operator evaluation.
- 7) It is recommended that the transport vehicle is positioned as close as practical to the dock leveling device and in contact with both bumpers. When an industrial vehicle is driven on or off a transport vehicle during loading and unloading operations, the transport vehicle parking brakes shall be applied and wheel chocks or a restraining device that provides equal or better protection of wheel chocks shall be engaged. Also, whenever possible, air-ride suspension systems should have the air exhausted prior to performing said loading and unloading operations.

OWNER'S/USER'S RESPONSIBILITIES

- 8) When goods are transferred between the loading dock and a trailer resting on its support legs/ landing gear instead of a tractor fifth wheel or converter dolly, it is recommended that an adequate stabilizing device or devices shall be utilized at the front of the trailer.
- 9) In order to be entitled to the benefits of the standard product warranty, the dock safety equipment must have been properly installed, maintained and operated in accordance with all manufacturer's recommendations and/ or specified design parameters and not otherwise have been subject to abuse, misuse, misapplication, acts of nature, overloading, unauthorized repair or modification, application in a corrosive environment or lack of maintenance. Periodic lubrication, adjustment and inspection in accordance with all manufacturers' recommendations are the sole responsibility of the owner/user.
- 10) Manufacturer's recommended maintenance and inspection of all restraining devices shall be performed in conformance with the following practices: A planned maintenance schedule program must be followed, only trained and authorized personnel shall be permitted to maintain, repair, adjust and inspect restraining devices, and only the use of original equipment manufacturer parts, manuals, maintenance instructions, labels, decals and placards or their equivalent. Written documentation of maintenance, replacement parts or damage should be kept. In the event of damage, notification to the manufacturer is required.
- 11) Restraining devices that are structurally damaged shall be removed from service, inspected by a manufacturer's authorized representative, and repaired or replaced as needed or recommended by the manufacturer before being placed back in service.

INTRODUCTION

General Information

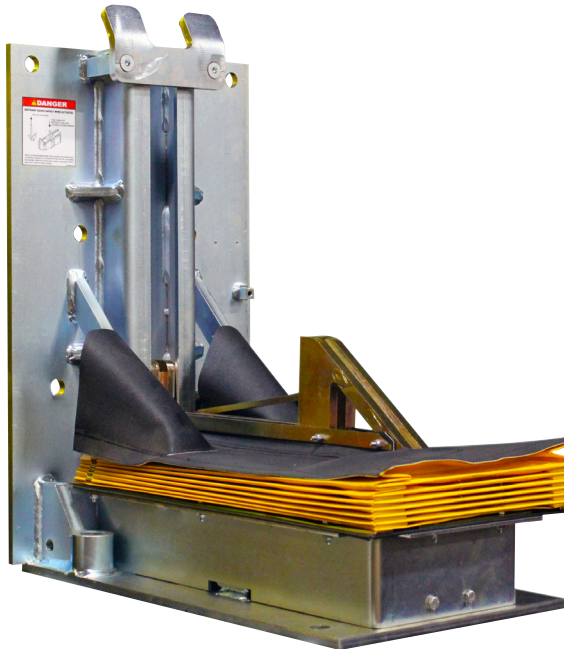


Figure 4

This manual provides current information on the Stop-Tite vehicle restraint (Figure 4). Due to ongoing product improvement, some parts may have changed, along with operation and troubleshooting methods. This manual describes these changes where applicable.

The Stop-Tite is a non-impact, self-aligning truck restraining system with restraining force in excess of 32,000 lbs.

Stop-Tite Mechanical models are manually operated with an operating wand. The Stop-Tite Automatic (hydraulic) comes equipped with an electrical control panel, which allows push button operation of the vehicle restraint functions. When combining a McGuire Dock Leveler with a Stop-Tite Automatic vehicle restraint, the control panel will allow for operation of both units in the same control panel.

Each Stop-Tite vehicle restraint unit and control panel (if equipped) has been factory tested to ensure satisfactory operation.

To illustrate which connections are to be made in the field at installation, electrical drawings are included with each order or by contacting Systems, LLC Technical Services.

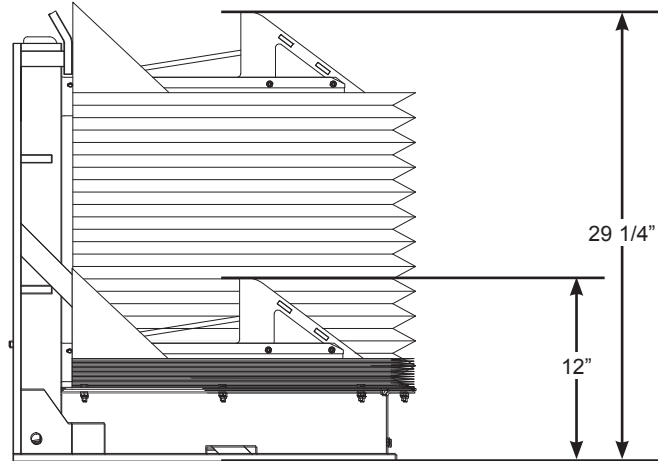


Figure 5

Stop-Tite vehicle restraints are available in the following models and options:

Stop-Tite M

Mechanical Stop-Tite

Stop-Tite M-ML

Mechanical Stop-Tite

Manual Inside and Outside Lights

Stop-Tite M-AL

Mechanical Stop-Tite

Automatic Inside and Outside Lights

Stop-Tite A-AL

Automatic Stop-Tite

Automatic Inside and Outside Lights

Note:

- All Stop-Tite models with the standard single level tall restraint hook have a service range of 12" to 29-1/4" (304.8 mm to 742.95 mm). See Figure 5.
- With the optional Low Profile restraint hook, the service range is 10" to 27-1/2" (254 mm to 698.5 mm).
- Consult the factory for operating range information for sloped approaches.

Call Systems, LLC to discuss available options to meet your specific needs.

Technical Service at 800-643-5424 or techservices@loadingdocksystems.com

Component Identification

Inspect package and all components. Report any missing or damaged items immediately and note on the shipping Bill Of Lading (BOL).



Figure 6

Stop-Tite M

- A — Stop-Tite Assembly
- B — Operating Wand & Hanger

Stop-Tite M-ML/M-AL

- A — Stop-Tite Assembly
- B — Operating Wand & Hanger
- D — Control Box*
- E — Outside Light Assembly
- F — Outside Signs
- G — Inside Sign

Stop-Tite A-AL

- A — Stop-Tite Assembly
- C — Powerpack & Hoses
- D — Control Box*
- E — Outside Light Assembly
- F — Outside Signs
- G — Inside Sign

*Control box appearance may vary depending on options.

INSTALLATION

Installation Precautions

WARNING

Post safety warnings and barricade the work area at dock level and ground level to prevent unauthorized use of the dock leveler before installation has been completed.

WARNING

DO NOT grind or weld if hydraulic fluid or other flammable liquid is present on the surface to be ground or welded.

DO NOT grind or weld if uncontained hydraulic fluid or other flammable liquid is present. Stray sparks can ignite spills or leaks near the work area. Always clean up the oil leaks and spills before proceeding with grinding or welding.

Always keep a fire extinguisher of the proper type nearby when grinding or welding.

CAUTION

Only trained installation professionals with the proper equipment should install this product.

CAUTION

In applications where adhesive anchors will be used, holes must be properly prepped and cleaned before applying adhesive into holes. Refer to adhesive instructions for further detail.

NOTICE

DO NOT connect the vehicle restraint electrical wiring and ground connections until all welding has been completed.

DO NOT ground welding equipment to any hydraulic or electrical components of the vehicle restraint. Always ground welding equipment to the vehicle restraint base, NEVER to the moving components.

Failure to follow these instructions may damage the motor, hydraulics, wiring, and/or control panel.

Stop-Tite Installation Overview

Concrete Dock Face (standard installation)

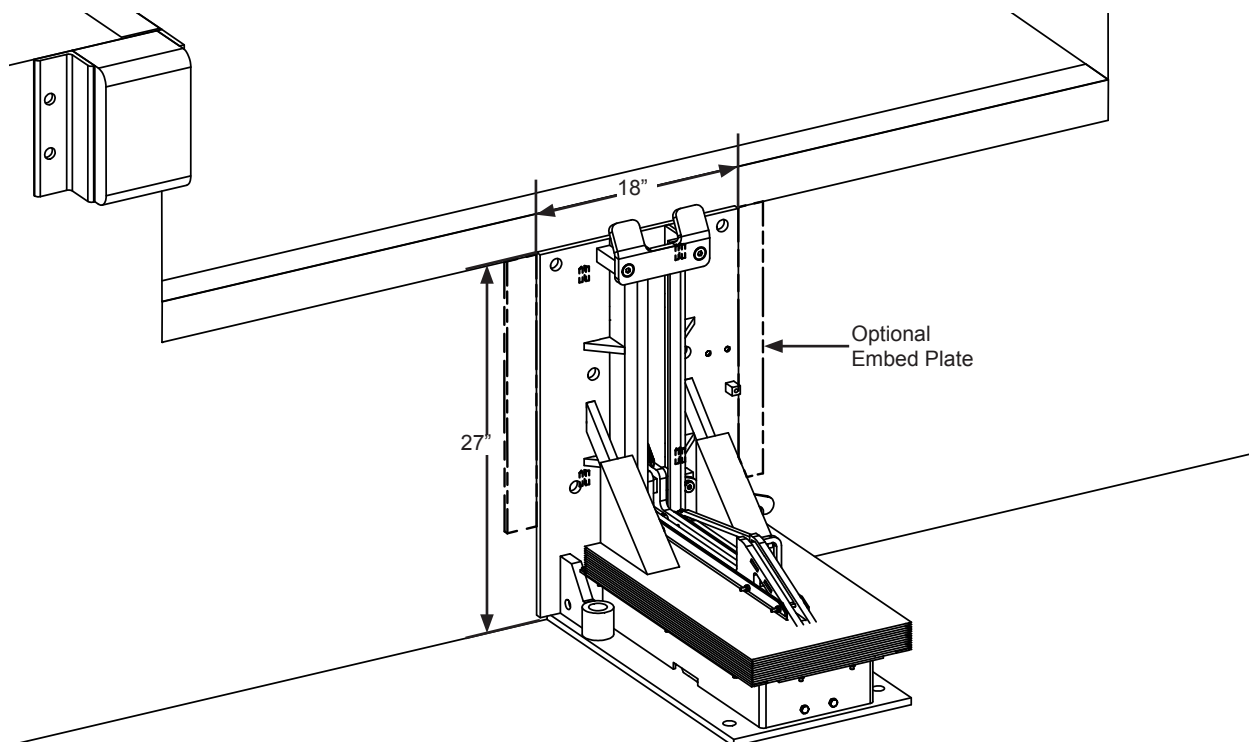


Figure 7

- **Wedge Anchors Method (Kit #2103-0003)**

Using back plate as a guide, drill six (6) holes for wedge anchors (3/4" x 5-14" min, see Figure 8). Install anchors.

- **Wall Embed Method (Part #7953-0119, Figure 9)**

If optional embed plate is present, weld three sides of Stop-Tite back plate to the embed mounting plate with ten (10) 4" long, 1/4" fillet welds. See Figure 7.

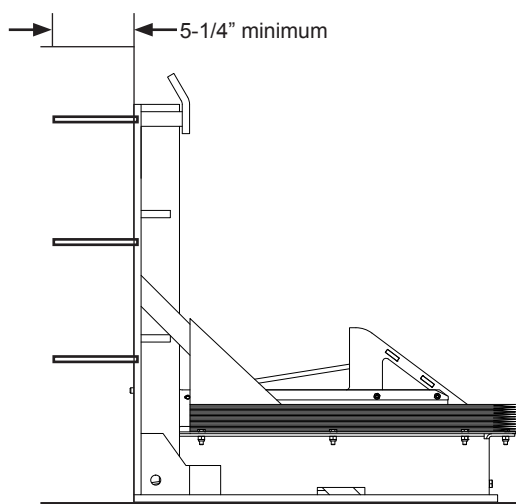


Figure 8

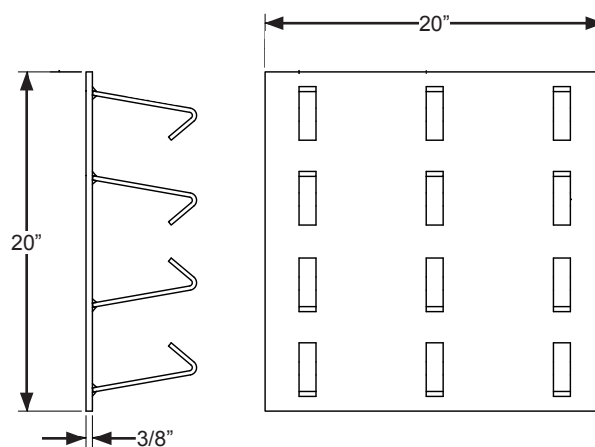


Figure 9

INSTALLATION

Low Pit Floor (distance from pit floor to drive under 24")

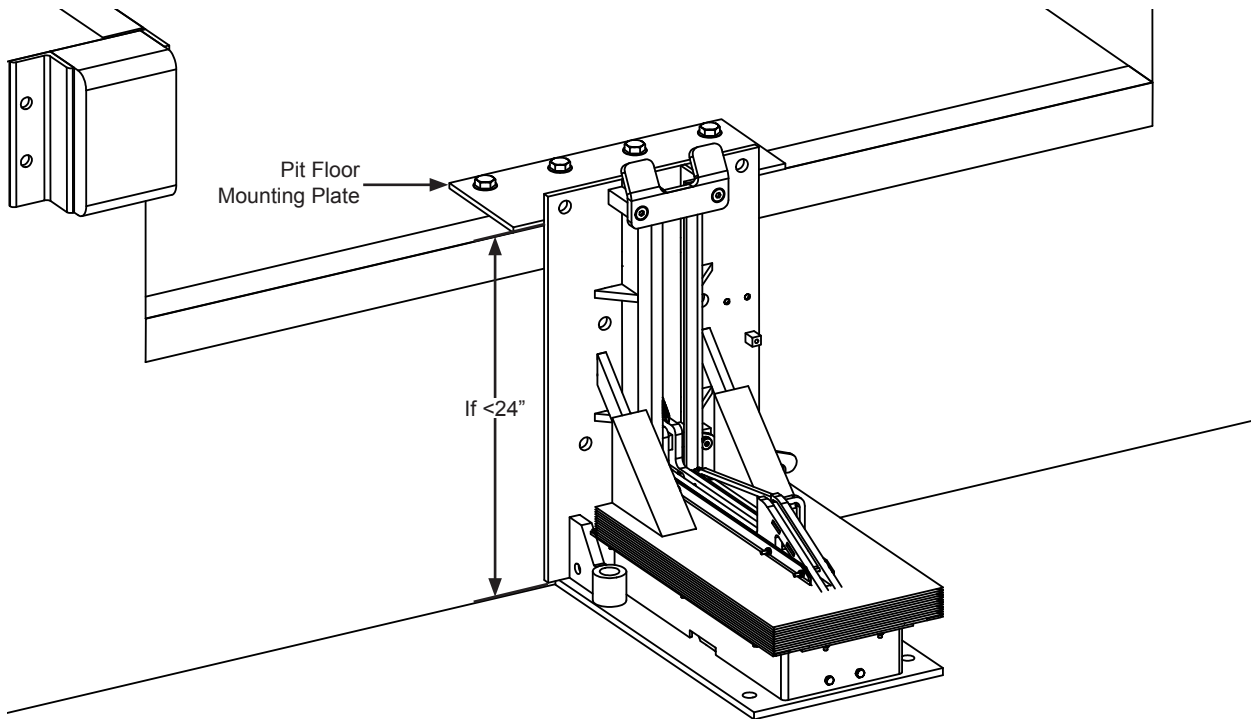


Figure 10

Anchor pit floor mounting plate (minimum 3/8" x 20"W x 8"D, Part #9414-0056, Figure 10) with four (4) 3/4" x 5-1/4" min. wedge anchors. Weld mounting plate to curb steel and back plate of Stop-Tite with a continuous 1/4" fillet weld. Anchor back plate of Stop-Tite to dock face with a minimum of four (4) 3/4" x 5-1/4" min. wedge anchors (Kit #2103-0003). See Figure 11.

Note: Trim or cut leveler front frame member as shown in Figure 12 when necessary to allow for pit floor mounting plate.

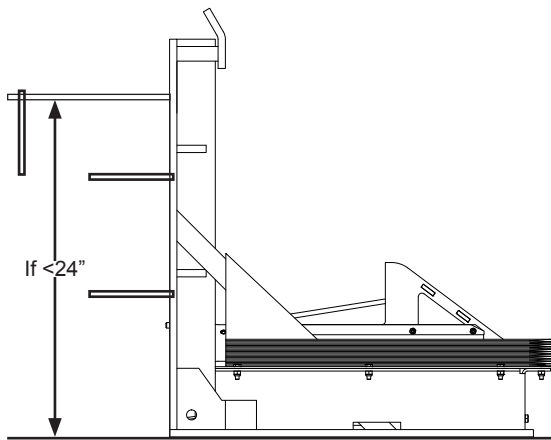


Figure 11

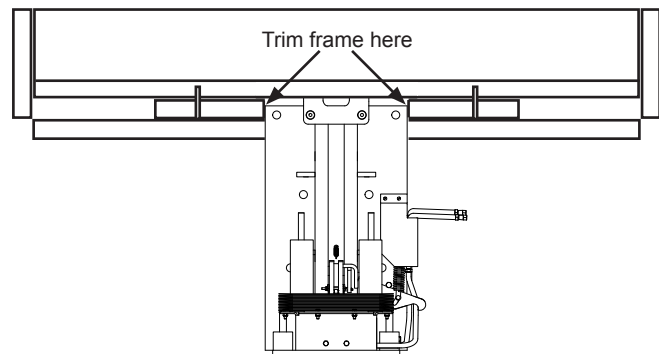


Figure 12

Driveway Mount (recommended when dock face is unsuitable for mounting)

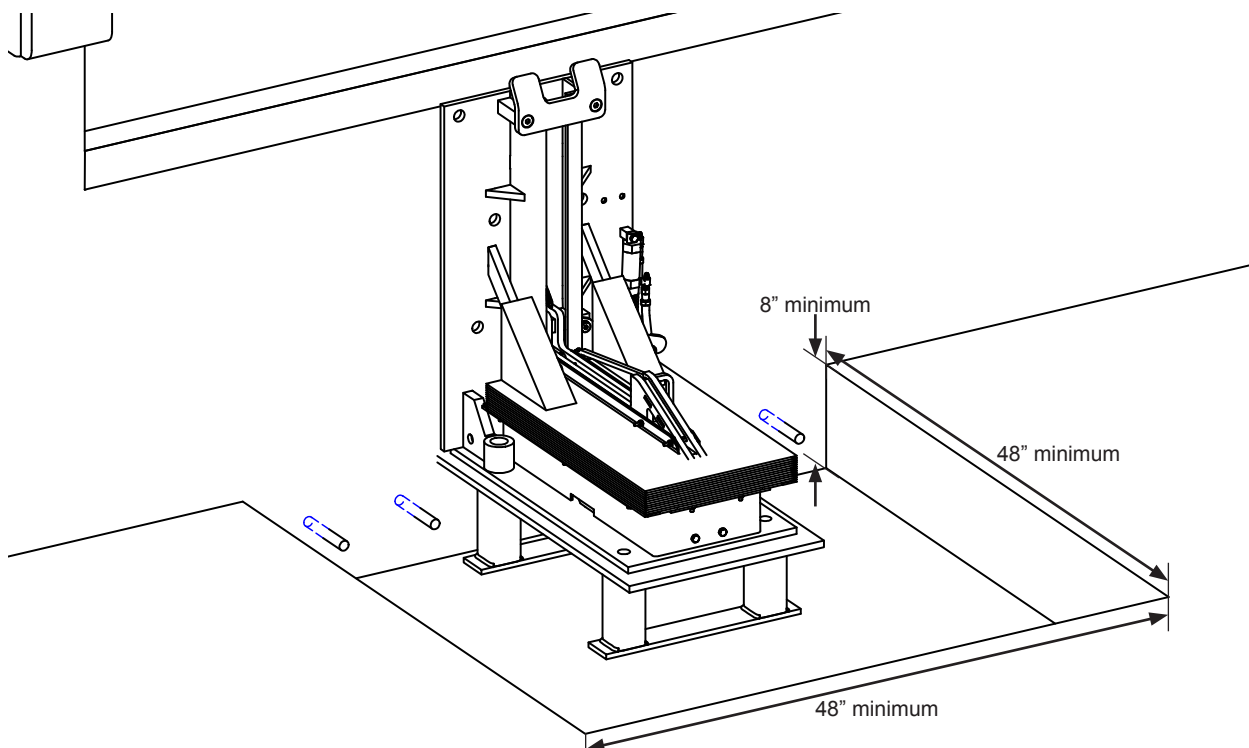


Figure 13

Note: Driveway mount requires attachment to a concrete drive greater than 8" thick. For asphalt drives, pour a 48" x 48" x 8" min. concrete pad and include six (6) 3/4" dowels into foundation wall as shown in Figure 13. Then proceed with adhesive anchors or weld plate embed.

• Adhesive Anchors Method (Kit #9414-0058)

At rear of Stop-Tite, drill 1-1/8" dia. x 7" deep holes and install two (2) 1" dia. adhesive anchors. At front of Stop-Tite, install two (2) 3/4" dia. x 5-1/4" min. wedge anchors. See Figure 14.

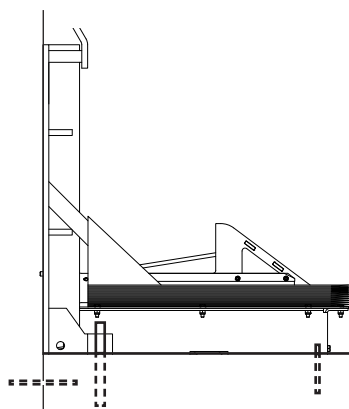


Figure 14

• Drive Embed Method (Part #7953-0195, Figure 15)

Weld-on:

Properly locate and level the drive embed weld plate in the drive approach. Observe cantilever conditions (page 14) for proper positioning. Weld restraint to embed plate with a continuous 1/4" fillet weld.

Bolt-on:

Properly locate and level the drive embed weld plate in the drive approach. Observe cantilever conditions (page 13) for proper positioning. Bolt the restraint to the embed plate using 1" dia. x 6" min. bolts at the rear, and 3/4" dia. x 6" min. bolts at the front.

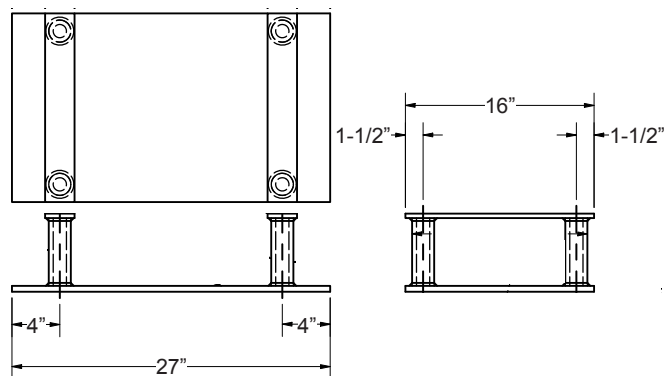


Figure 15

INSTALLATION

Cantilevered Dock (for bumper projection >4", cantilevered dock or Edge-Of-Dock leveler)

- **Driveway Mount**

Determine offset, then proceed with "Driveway Mount" instructions on page 13.

- **Wall Mount**

For filler requirements from 2" to 15", refer to the cantilever bracket table on page 33 to determine which cantilever bracket is relevant to the application in question, then anchor cantilever bracket to dock face with six (6) wedge anchors (3/4" x 5-14" min) or weld to the embed mounting plate with ten (10) 4" long, 1/4" fillet welds.

Note:

To determine size offset required, take total effective bumper projection (bumper size plus any cantilever) and subtract 4". See table and Figure 16 below.

Offset Formula			
Dim. A Bumper Projection	Dim. B Cantilever	-4"	= Offset Required
4"	+ Dim. B		
6"	+ Dim. B		
10"	+ Dim. B		
15"	+ Dim. B		

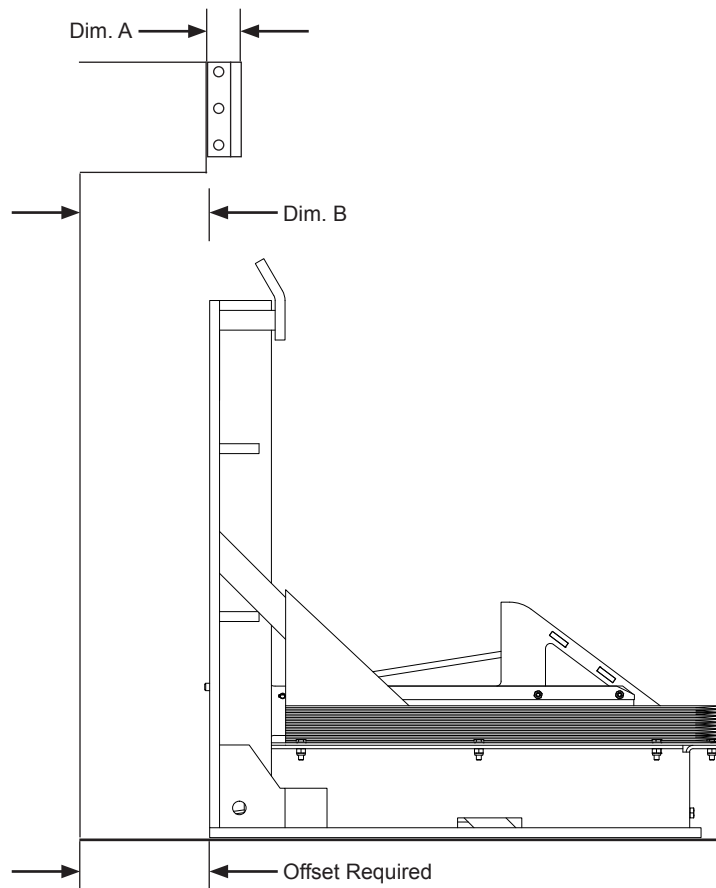


Figure 16

Stop-Tite Mechanical Operating Wand Bracket

- Mount Stop-Tite operating wand bracket (Figure 17) on the interior wall near the vehicle restraint (or as close to the control box as possible, if equipped). Mounting hardware supplied by others.
- Ensure bracket is not mounted upside-down or bracket will be unable to hold operating wand (Figure 18).

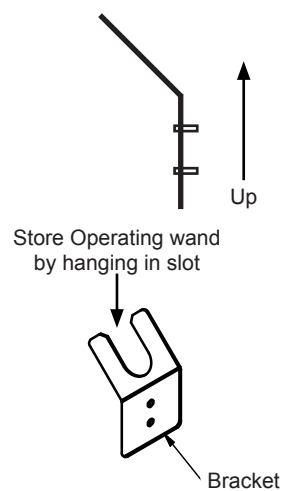


Figure 17

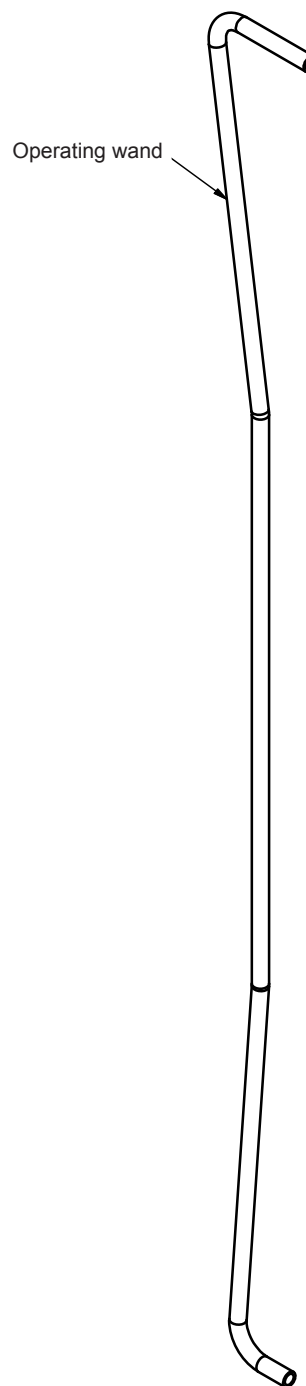


Figure 18

INSTALLATION

Stop-Tite Automatic Powerpack

Powerpack Location Options

- **Dock Face (A)**

Appropriate location when the likelihood of flooding, snow removal, and damage from transport vehicles is minimal.

- **Under Dock Leveler (B)**

When under dock location is used, ensure Powerpack is located where it will not interfere with the leveler in below-dock conditions. The routing of hydraulic and electrical lines from the Powerpack to the restraint are best placed through min. 3" PVC (hydraulic) and 3/4" conduit (electrical) chase during pit construction.

- **Inside Building (C)**

Locate Powerpack inside where there is minimal obstruction potential. The routing of hydraulic and electrical lines from the Powerpack to the restraint are best placed through min. 3" PVC (hydraulic) and 3/4" conduit (electrical) chase during pit construction.

See Figure 19 below for example of appropriate PVC and conduit chase for available mounting methods.

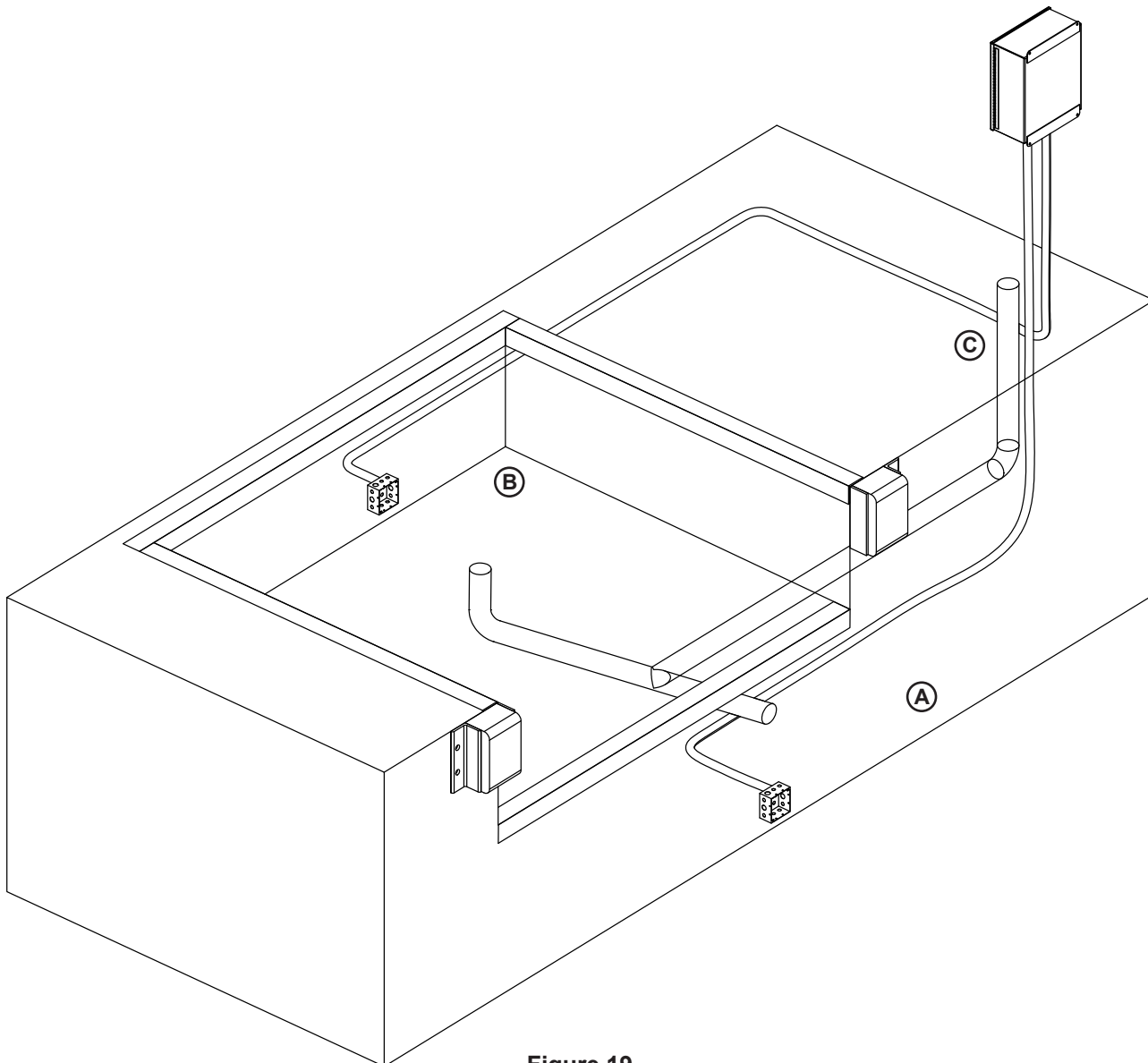


Figure 19

Powerpack Installation Overview

- Conduit, flexible or rigid, must be connected between the limit switch on the restraint and the Powerpack.
- Wiring to and from the restraint must be limited to restraint wires only.
- Do not run high voltage lines through the same conduit as restraint wires.
- Conduit and associated hardware to complete wiring and mounting of Powerpack are to be supplied by others.



Connect hydraulic hose to base end of release cylinder.



Connect hydraulic hose to rod end of release cylinder.

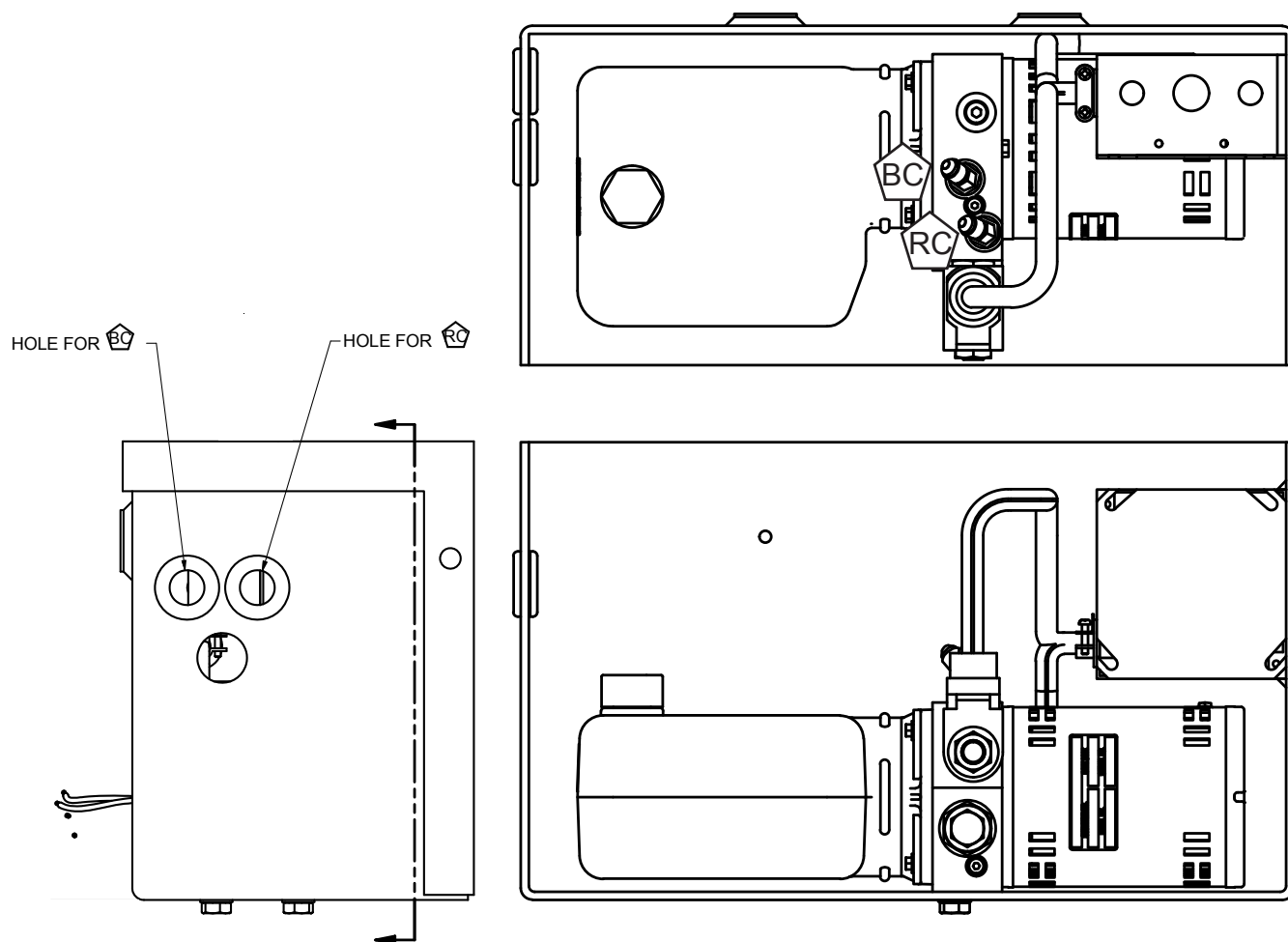


Figure 20

INSTALLATION

Install Control Panel and Wiring

DANGER

Make sure that the power source has been locked out and tagged according to OSHA regulations and approved local electrical codes.

NOTICE

DO NOT connect the vehicle restraint electrical wiring and ground connections until all welding has been completed.

DO NOT ground welding equipment to any hydraulic or electrical components of the vehicle restraint. Always ground welding equipment to the vehicle restraint base, NEVER to the moving components.

Failure to follow these instructions may damage the motor, hydraulics, wiring, and/or control panel.


CAUTION

All electrical work — including the installation of the disconnect panel, control panel, and final connections to the pit junction box — must be performed by a certified electrician and conform to all local and applicable national codes.

WARNING

Always stand clear of platform lip when working in front of a dock leveler.

 **DANGER**



Arc Flash and Shock Hazard
PPE [Personal Protection Equipment] Required
De-energize equipment before working on or inside. Do not open cover without appropriate PPE. Refer to NFPA 70E for PPE requirements. This panel may contain more than one power source.
Hazardous Voltage Will Result in Death or Serious Injury

175 1073 Rev A

NOTICE

Where indicated, all components must be connected to a SAFETY EARTH GROUND that conforms to the 1999 National Electrical Code Section 250-50 section (a) or section (c) for a grounding electrode system.

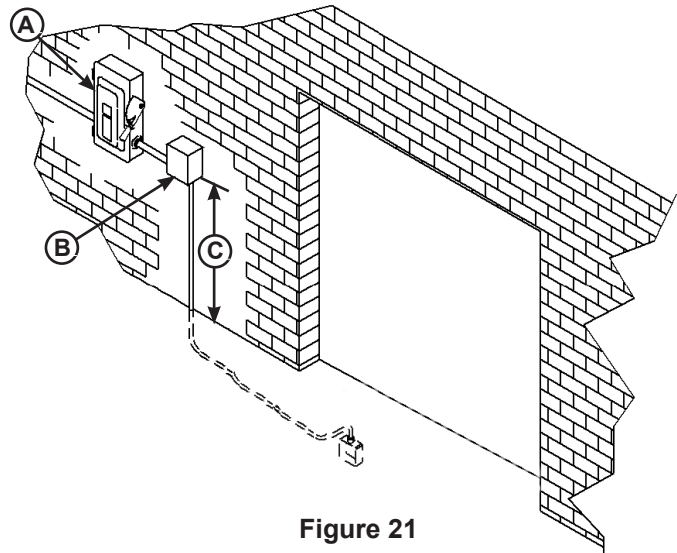


Figure 21

A— Disconnect Panel (provided by others)
B— Control Panel C— Distance, 48 in. (1219 mm)

1. Mount the push-button control panel (B) so bottom of control panel-to-dock floor distance (C) is 48 in. (1219 mm). See Figure 21.
2. Install electrical disconnect panel (A) if not already installed. Disconnect panel supplied by others.
3. Install and connect the control wiring.
4. Connect the control wiring to the field wires in the restraint junction box. Refer to the electrical diagrams supplied with the vehicle restraint.
5. Seal the conduit in any location where the conduit crosses over temperature zones that could produce condensation.

Optional: Install spacers between the wall and enclosure to provide temperature insulation and air flow. If the conduit could fill with water, a drip leg may be needed.
6. Install Outside Light Assembly and signs (see Figure 22).

Install Outside Light Assembly and Signs

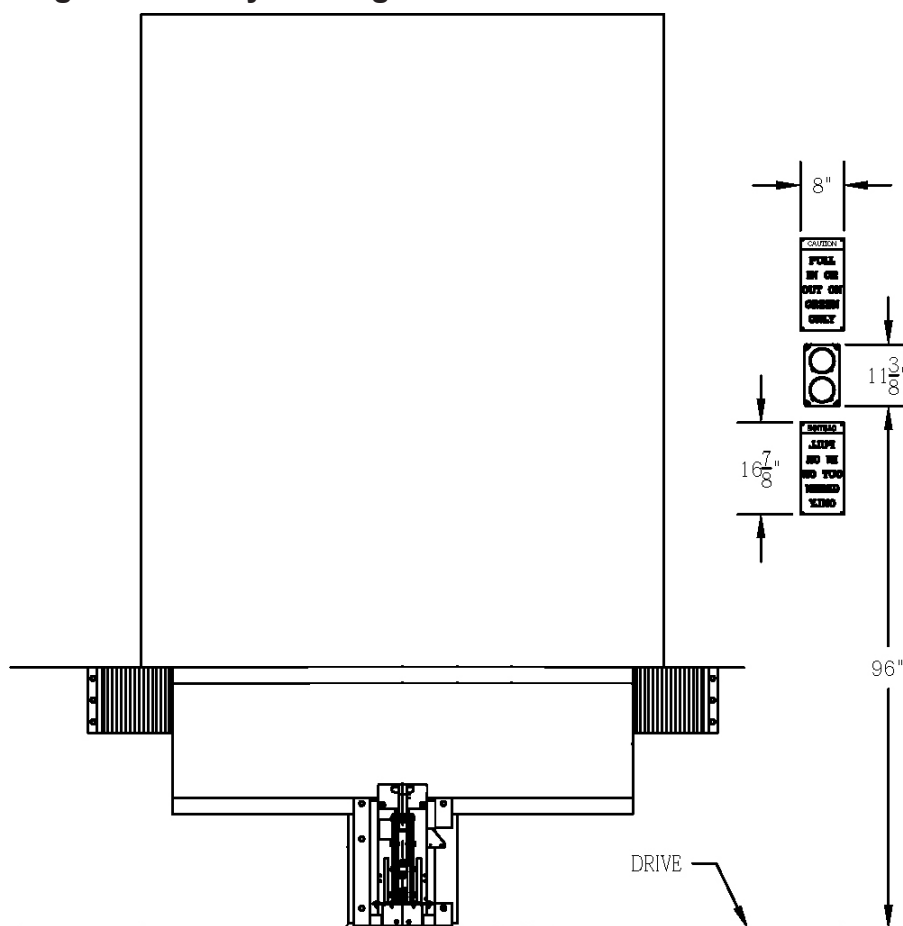


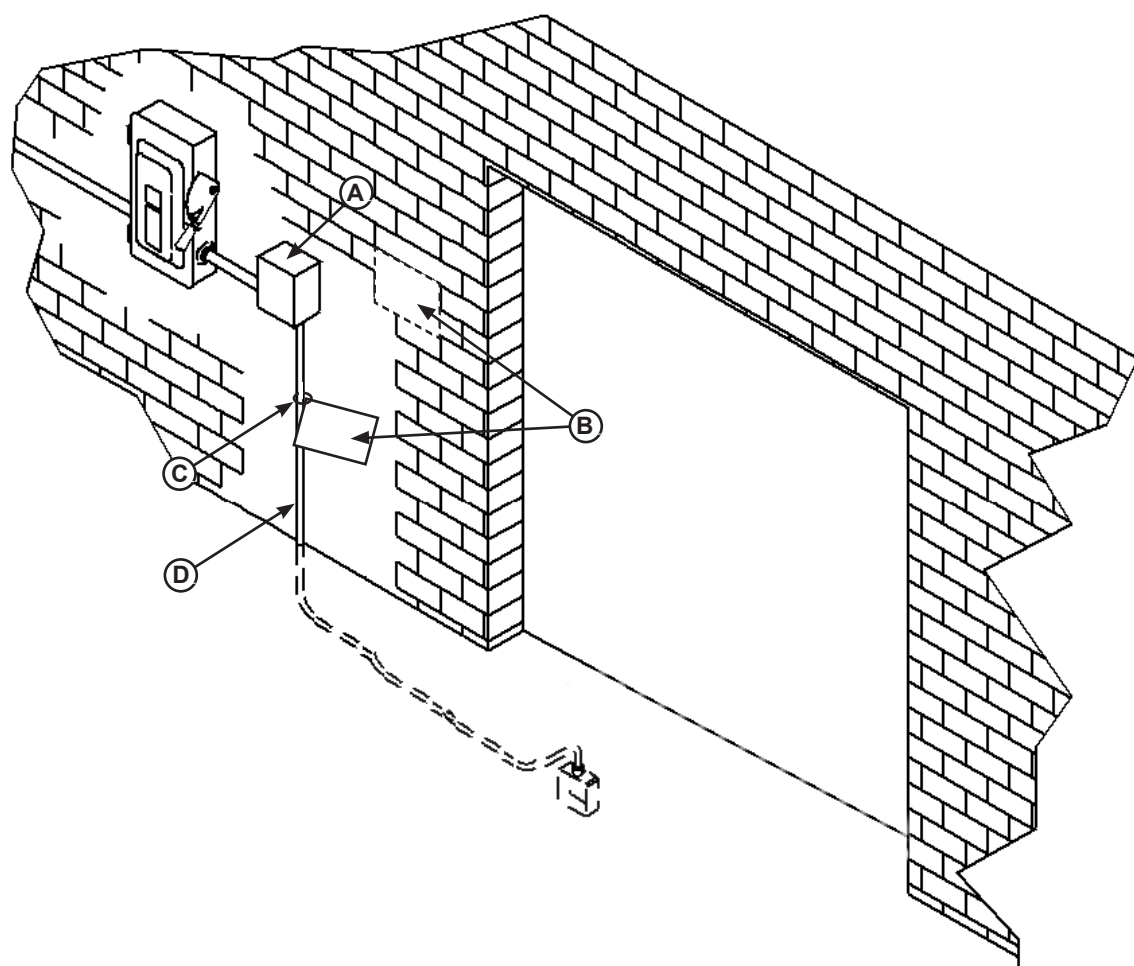
Figure 22

Note: Installation measurements shown in Figure 22 are recommended based on typical dock conditions. Some installations may require alternate placement.

1. Mount the Outside Light Assembly (**B**) so bottom of outside light-to-drive distance (**C**) is 96 in. (2438 mm). See Figure 22.
2. Connect the wiring for the Outside Light Assembly.
3. Install "CAUTION: PULL IN OR OUT ON GREEN ONLY" signs on outside of building above and below Outside Light Assembly.
4. Install "CAUTION: ENTER ON GREEN ONLY" sign inside building near control box.
5. Install placard (see page 20).

Placard Installation Instructions

- Owner/Users are responsible for the installation and placement of product placards.
- Make sure placard is in plain view of dock leveler and/or vehicle restraint operations.
- Suggested placement of placard is near control box attached to electrical conduit by using nylon cable tie. If there is no control box present, mount placard on wall to the immediate left of leveler at eye level.



A - Control Box

B - Placard

C - Nylon Cable Tie

D - Conduit

Figure 23

Put New Restraint Into Service



WARNING

Always stand clear of platform lip when working in front of the dock leveler.

1. Once all installation work is completed, disconnect the external lifting device and lifting brackets.
2. Remove latch shipping bolt from latch mechanism. Latch shipping bolt prevents Stop-Tite from raising during shipment and can be safely removed after install.

OPERATION

Operating Instructions

DANGER

Stay clear of dock leveler and vehicle restraint when transport vehicle is entering or leaving dock area.

DO NOT move or use the dock leveler or restraint if anyone is under or in front of leveler.

Keep hands and feet clear of pinch points. Avoid putting any part of your body near moving parts.

WARNING

Only trained personnel should operate the dock leveler and vehicle restraint.

DO NOT use a broken or damaged dock leveler or vehicle. Make sure proper service and maintenance procedures have been performed on the equipment before using.

Transport vehicle wheels must be chocked unless the vehicle restraint is used. Never remove the wheel chocks until loading/unloading is finished and transport vehicle driver has been given permission to leave.

Make sure platform lip rests on the transport vehicle bed with at least 4 in. (102 mm) of overlap.

Maintain a safe distance from side edges of leveler during the loading/unloading process.

WARNING

Once the vehicle restraint has been activated, the dock attendant must visually inspect to assure that the restraint hook has properly engaged the Rear Impact Guard (RIG) bar.

Proper engagement occurs when the hook is able to travel vertically, contacting the bottom edge of the horizontal member of the RIG, without obstruction.

Stop-Tite Mechanical

1. Check that the transport vehicle is positioned squarely against the dock bumpers.

2. Raise the restraint hook fully by pulling latch release with the handle provided.

Note: Without a RIG bar present, the restraint hook should raise to the top of the track, contacting the lip deflector. Restraints equipped with automatic lights should have a RED light inside and RED light outside when raised without the RIG bar present. An audible alarm will signal the restraint hook has left the stored position and may not have properly engaged the RIG bar, if present.

3. Visually inspect restraint for proper engagement.

Note: If restraint cannot properly restrain the vehicle due to a missing or damaged RIG bar, advise driver of the transport vehicle and dock personnel. The transport vehicle must be secured by other means.

4. Position dock leveler onto transport vehicle.

5. When loading or unloading is complete, return dock leveler to the stored position.

6. Lower the restraint fully by pressing down on the hook weldment with the handle provided. The restraint hook should lower fully until the latch is engaged.

Note: Restraints equipped with automatic lights should have a RED light inside and GREEN light outside when the restraint hook is stored.

Stop-Tite Automatic

1. Before use, turn the main electrical power ON.
2. Check that the transport vehicle is positioned squarely against the dock bumpers.
3. Raise the restraint hook fully by pressing and holding the ENGAGE button.

Note: Without a RIG bar present, the restraint hook should raise to the top of the track, contacting the lip deflector. Restraint should have a RED light inside and RED light outside when raised without the RIG bar present. An audible alarm will signal the restraint hook has left the stored position and may not have properly engaged the RIG bar, if present.

4. Visually inspect restraint for proper engagement.

Note: If restraint cannot properly restrain the vehicle due to a missing or damaged RIG bar, advise driver of the transport vehicle and dock personnel. The transport vehicle must be secured by other means. For levelers interlocked with the restraint, turn the selector switch to BYPASS to allow use of the dock leveler and proper light changes inside and outside the building (if equipped).

5. Position dock leveler onto transport vehicle.
6. When loading or unloading is complete, return dock leveler to the stored position.
7. Lower the restraint fully by pressing and holding the RELEASE button. The restraint hook should lower fully until the latch is engaged.

Note: Restraint should have a RED light inside and GREEN light outside when the restraint hook is stored.

<u>Stop-Tite Light Sequence</u> <u>(Models with Automatic Lights)</u>		
Condition	Lights	
	Inside	Outside
Stored	RED	GREEN
Engaged	GREEN	RED
Missed RIG (Alarm)	RED	RED
Bypass	GREEN	RED

MAINTENANCE

Maintenance Precautions

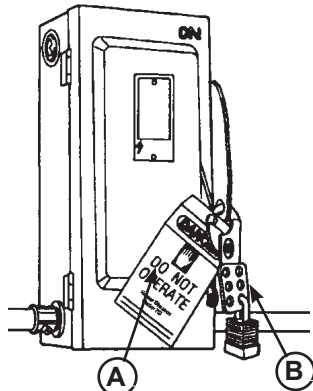


Figure 24

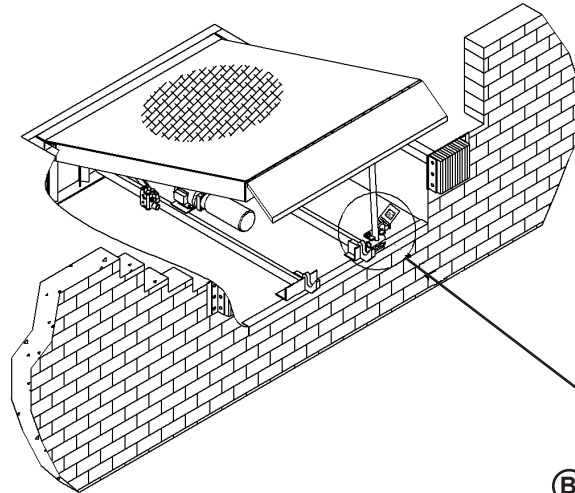


Figure 25

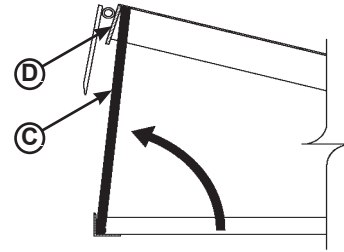


Figure 26

A— Tag Out Device

B —Lock Out Device

C — Maintenance Prop D— Header

CAUTION

Unless the dock leveler is equipped with a tethered remote, two people are required to engage the maintenance prop: one person to operate the unit, the other person to engage the maintenance prop.

WARNING

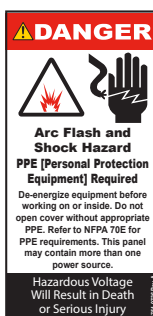


Always post safety warnings and barricade the work area at dock level and ground level to prevent unauthorized use of the unit before maintenance is complete.

When working with electrical or electronic controls, make sure that the power source has been tagged (A) and locked out (B) according to OSHA regulations and approved local electrical codes (see Figure 24).

Whenever maintenance is to be performed under the dock leveler platform, support the platform with maintenance prop (C). Position the maintenance prop behind front header plate (D) while staying clear of the lip. The lip will fold down after the platform has rested on the maintenance prop. Lock the maintenance prop in the service (upright) position using an OSHA approved lockout device* (B) and tag out device* (A). See Figures 25 and 26.

Only the person servicing the equipment should have the capability to remove the lockout devices. The tag out devices* must inform that repairs are in process and clearly state who is responsible for the lockout condition.



* Refer to OSHA regulations 1910.146. Confined Space and 1910.147. Lockout/Tagout

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MAINTENANCE

Periodic Maintenance

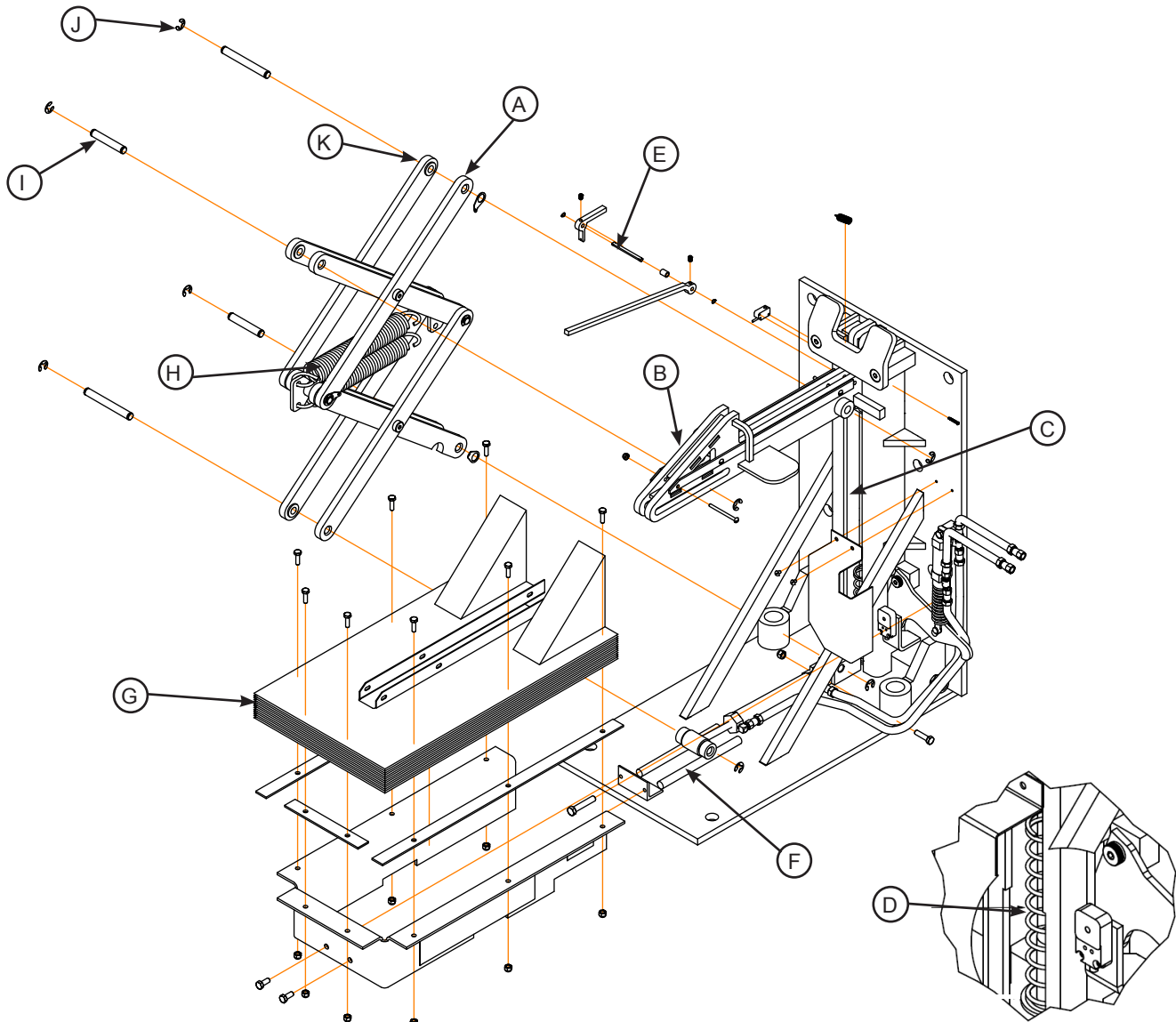


Figure 27

A - Scissors Assembly
B - Hook Weldment
C - Rear Vertical Track

D - Spring, Compression
E - RIG Sensor Bar
F - Bottom Slide Track

G - Bellows
H - Main Springs
I - Pin

J - E-Clip
K - Bearing

WARNING

When service under the dock leveler is required, always lock all electrical disconnects in the OFF position after raising the platform and engaging the maintenance prop.

WARNING

Always stand clear of platform lip when working in front of the dock leveler. Serious personal injury or death may result.

WARNING



Always post safety warnings and barricade the work area at dock level and ground level to prevent unauthorized use of the unit before maintenance is complete.

Periodic Maintenance

Daily Maintenance

- Clear any debris in or around unit to prevent operation issues.
- Make sure that all the inside and outside signal lights work (if equipped).

Weekly Maintenance

- Operate the vehicle restraint through the complete operating cycle to maintain lubrication of moving parts.
- Inspect the rear vertical track area (C). The track area must be kept free of dirt and debris.

Quarterly Maintenance

- Complete daily and weekly maintenance.
- Clean and lubricate scissors assembly (A) and all pivot points (K) with low temp. white lithium aerosol grease.
- Make sure rear track assist spring (D) is properly seated at the bottom of the rear track.
- **Automatic units only:**
Check reservoir fluid level (O).

See Figures 27 and 28 for reference.

NOTICE

Failure to clean and properly lubricate the vehicle restraint will cause abnormal operation.

Approved Hydraulic Fluids (Automatic units)

To ensure normal operation of the dock leveler and vehicle restraint, use only aircraft hydraulic fluid designed to meet or exceed military specification MIL-H-5606-G. It is recommended that the following hydraulic fluids be used:

- ULTRA-VIS-HVI-15
- Aero Shell Fluid 4 or Fluid 41
- Mobile Aero HFA Mil-H5606A or Aero HF
- Texaco Aircraft Hydraulic Oil 15 or 5606
- Exxon Univis J13
- Castrol Brayco Micronic 756

These fluid brands can be mixed together. Use of hydraulic fluids with equivalent specifications to those listed here are acceptable.

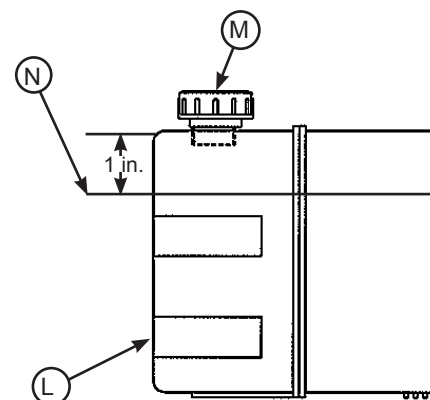


Figure 28

L - Reservoir

M - Breather Cap

N - Fluid Level

Checking Reservoir Fluid Level (Automatic units)

1. Put the vehicle restraint in the stored position.
2. Turn OFF all electrical power to the vehicle restraint.*
3. Remove Powerpack cover and wipe off reservoir (L) as needed.
4. Measure fluid level (N). The fluid level should be approximately 1 in. (25 mm) from top of reservoir (L) with vehicle restraint stored. See Figure.
5. Add hydraulic fluid if necessary. Use only recommended fluid (see Approved Hydraulic Fluids).
6. Reinstall Powerpack cover.
7. Turn ON electrical power.

See Figure 28 for reference.

NOTICE

A low fluid level, or the use of hydraulic fluids not equivalent to the fluid types recommended, will cause abnormal operation of the vehicle restraint and voiding of warranty.

* Refer to OSHA regulation 1910.146. Confine Space

* Refer to OSHA regulation 1910.147. Lockout/Tagout

ADJUSTMENTS

Adjust Dock Leveler and Vehicle Restraint Interlock



WARNING

Always stand clear of platform lip when working in front of the dock leveler.

The maintenance prop MUST be in the service position when working under the dock leveler. For maximum protection, use an OSHA approved locking device to lock the maintenance prop in the service position. Only the person servicing the equipment should have the key to unlock the maintenance prop.

Unless the dock leveler is equipped with a tethered remote, two people are required to engage the maintenance prop: one person to operate the unit, the other person to engage the maintenance prop.



WARNING

Always post safety warnings and barricade the work area at dock level and ground level to prevent unauthorized use of the dock leveler before maintenance is complete.



WARNING

When service under the dock leveler is required, always lock all electrical disconnects in the OFF position after raising the platform and engaging the maintenance prop.

Dock Leveler & Vehicle Restraint Interlock Options

There are two options to interlock the dock leveler and vehicle restraint*:

- Restraint Engage (RE) Interlock: Dock leveler can be interlocked with a vehicle restraint to prevent the leveler from operating until the restraint has engaged the transport RIG (Rear Impact Guard) when the OPERATION switch is in NORMAL and has NOT been switched to BYPASS.
- Leveler Stored (LS) Interlock: Vehicle restraint is interlocked with the dock leveler so that the restraint cannot be operated until the leveler is stored in the cross traffic position (lip fully folded, inside the keepers, and the platform level with the dock floor).

Interlocking is overridden when the OPERATION switch is in BYPASS. This allows the independent operation of the leveler (the restraint cannot be operated in BYPASS).

Pressing the restraint RELEASE button when in BYPASS mode will return the leveler to NORMAL operating mode.

Special interlocking options are available upon request. Call Systems, LLC to discuss interlock options to meet your specific needs.

*Dock levelers equipped with Auto-Return-To-Dock have limited interlocking options.

Adjust Dock Leveler and Vehicle Restraint Interlock

1. The dock leveler should be in the cross traffic position before beginning tests.
 2. Back a transport vehicle with RIG bar into dock. A test fixture may be used to simulate the RIG bar. Use care to avoid damage to the equipment or harm to the operator.
 3. Press the RAISE button. The dock leveler should NOT raise. If the leveler did not raise, proceed with step 4. If the leveler did raise, loosen U-bolts (A) and adjust microswitch mounting plate forward so that switch feeler arm (B) is engaged by leveler lip when stored. See Figure 29.
 4. Momentarily press the ENGAGE button. The vehicle restraint automatic engage cycle will be activated and the restraint will engage the transport vehicle RIG bar.
 5. Raise the dock by pressing the RAISE button until the lip is fully extended. Release the RAISE button. The leveler will drop to the floor of the transport vehicle. If a RIG test fixture is used it should allow the leveler to drop to the full below-dock position without the contact between the lip and test fixture.
 6. Press the RELEASE button. The vehicle restraint should NOT disengage from the transport vehicle RIG bar or test fixture. If the vehicle restraint did NOT engage, proceed with step 7. If the vehicle restraint DID disengage, loosen U-bolts (A) and adjust microswitch mounting plate backward so that switch feeler arm (B) is not engaged by leveler lip in below-dock position. See Figure 29.
- IMPORTANT:** If adjustments are required in this step, make sure that the interlocking described in step 3 is still in effect after step 6 adjustments are complete.
7. Press the RAISE button. The dock leveler will raise. The leveler lip will fold as the platform raises. When the lip is fully folded, release the RAISE push button. The leveler will descend to the cross traffic position.
 8. Momentarily press the RELEASE button. The vehicle restraint will return to the stored position.

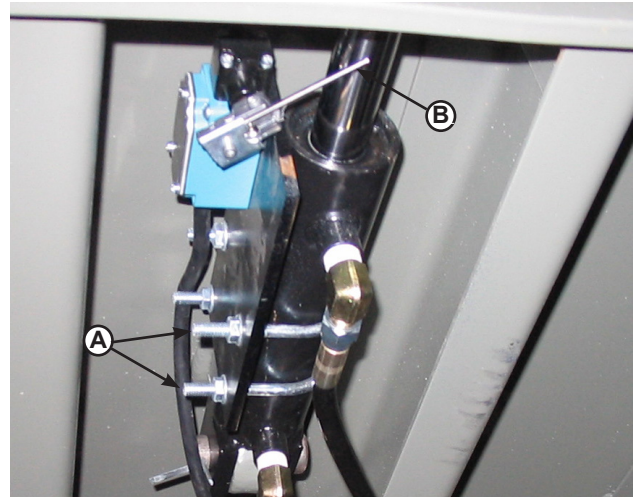


Figure 29

TROUBLESHOOTING

All Units

Symptom	Possible Cause	Solution
Restraint will not raise or lower.	Debris/damage.	Remove bellows; check for debris jammed in or damage to scissor mechanism. Inspect track for debris.
	Improper lubrication.	Lubricate latch release leveler. Lubricate pivot points on scissor mechanism.
	Damaged parts.	Damaged or missing compression spring. Damaged or missing scissor mechanism springs. Worn out or damaged flanged bearings in scissor mechanism. Damaged scissor mechanism.

Automatic Units



WARNING

Line side of fuse is always hot. Turn off main power supply before removing fuses. Attach proper lock-out / tag-out devices.



CAUTION

Safely discharge capacitor before attempting a capacitor test.

NOTICE

- Do not run motor when valves are removed from valve block.
- Do not over-tighten coil on valve. Max torque is 0.83 ft. lbs. (just over finger tight).
- Do not over-tighten valve into block. Max torque is 15 ft. lbs. which will compress O-ring and prevent leakage.

Symptom	Possible Cause	Solution
Restraint will not raise.	If lights are on but motor does not run: motor overload device tripped or fuse blown.	Reset overload or replace fuse. Note: When replacing fuses or breakers, the replacement must have the same specification as the original.
	Faulty wire connections.	Check all wire connections for damage and/or corrosion.
	Faulty stored prox switch.	Check stored prox switch wiring and operation. Note: Stored prox switch has two lights on switch: GREEN when metal is present, on RED when no metal is present. Replace if lights do not work
	Faulty RIG sensor.	RIG sensor failed or wired incorrectly.
Motor energizes, but does not run.	Faulty motor.	Replace motor.
	Capacitor wired incorrectly or faulty.	Check wiring to capacitor.
	Insufficient voltage.	Check wire size to control box from facility. Consult Tech Services for correct wire size.

TROUBLESHOOTING

Automatic Units (continued)

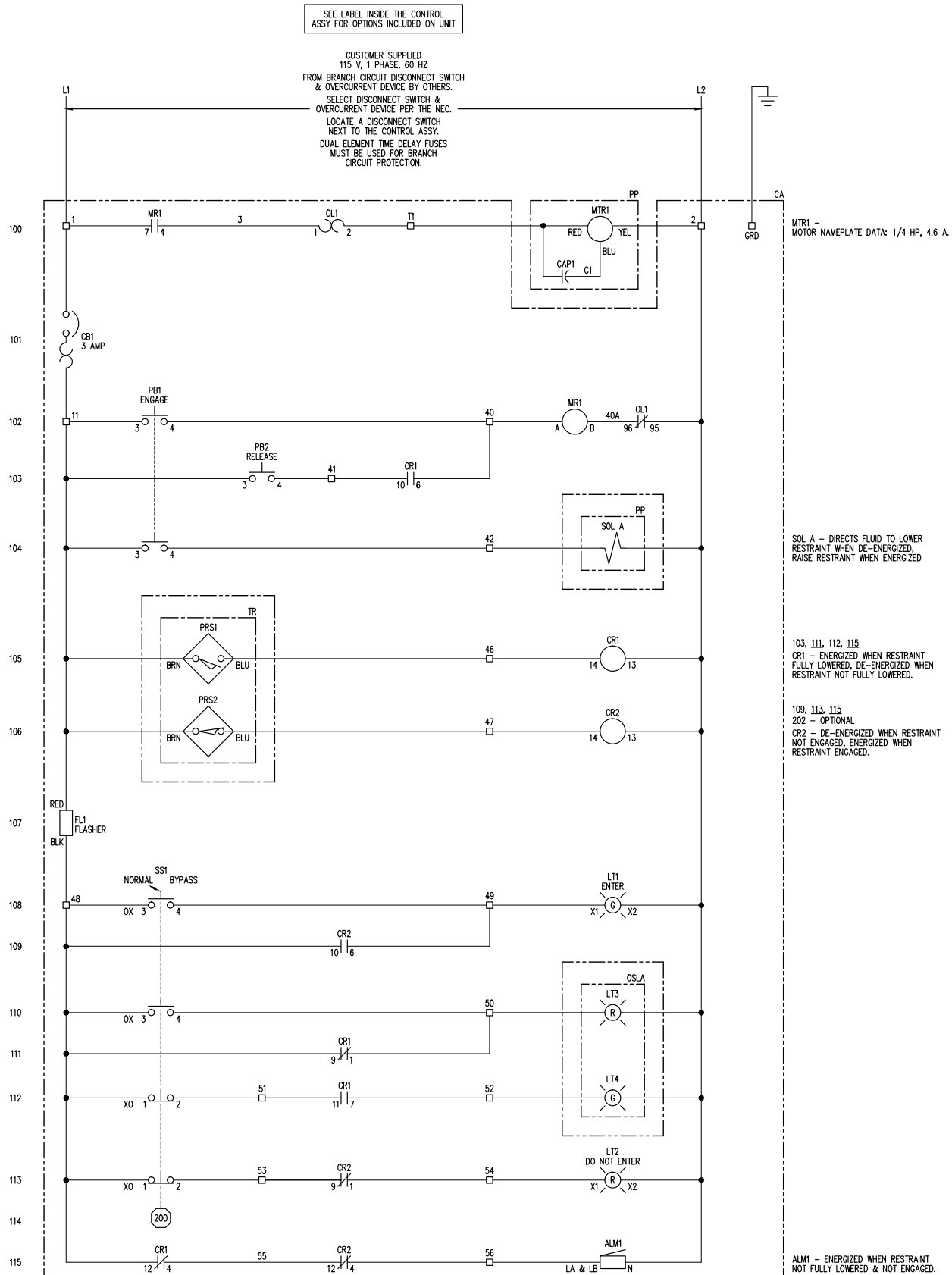
Symptom	Possible Cause	Solution
Motor energizes and runs, but restraint will not raise or lower.	Low hydraulic fluid.	Check for leaking cylinders or hoses. Fill hydraulic fluid to correct level (see page 19).
	Clogged suction filter.	Check for water contamination. Drain and remove fluid reservoir to clean suction filter.
	Faulty coil or wiring.	Check coil wiring. Coil should be energized for restraint to raise and de-energized to lower.
	Faulty spool valve.	Check valve for damage or contamination/clogged passages.
Motor energizes and runs, but restraint will not lower	Faulty coil, relay or wiring.	Check coil wiring and relay operation. Coil should be de-energized to lower restraint.
	Faulty spool valve.	Check valve for damage or contamination/clogged passages.
	RIG wedge.	Back up the transport vehicle and press RELEASE again.
Restraint moves in one direction only.	Faulty spool valve.	Check valve for damage or contamination/clogged passages.
	Faulty coil or wiring.	Check coil wiring. Coil should be energized for restraint to raise and de-energized to lower.
Lights don't change.	Faulty stored prox switch.	Check stored prox switch wiring and operation. Note: Stored prox switch has two lights on switch: GREEN when metal is present, on RED when no metal is present. Replace if lights do not work
Lights not flashing, or not on.	Faulty flasher relay.	Check flasher relay operation. Note: Flasher can fail closed (lights on steady, not flashing) or fail open (lights will not be on).
	Faulty light bulbs.	Check light bulb operation.
Alarm on or caution light on.	Faulty RIG sensor.	RIG sensor failed or wired incorrectly.

If additional troubleshooting assistance is required, contact Systems, LLC Technical Services with equipment serial number or customer order number (CO#).

Technical Service at 800-643-5424 or techservices@loadingdocksystems.com

TROUBLESHOOTING

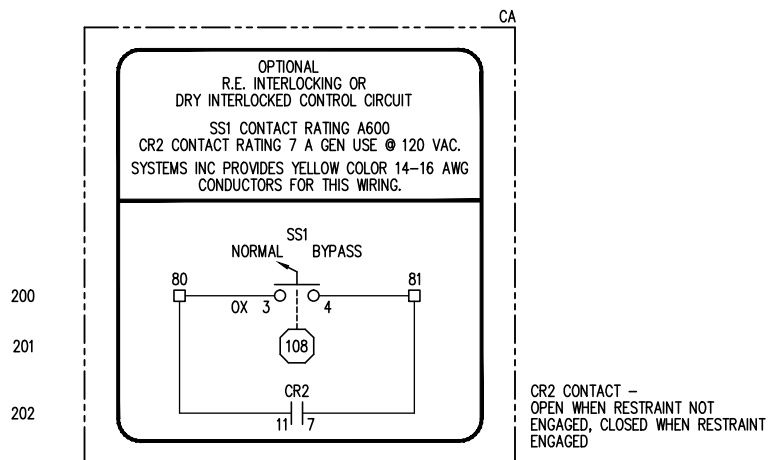
Ladder Logic - Stop-Tite A



Ladder Logic - Stop-Tite A

NOTES

- A. DRAWING SHOWS SYSTEM AT REST WITH POWER OFF.
- B. □ REPRESENTS A TERMINAL BLOCK.
- C. WIRE COLORS NEAR COMPONENT REFER TO COLOR OF WIRE SUPPLIED BY THE COMPONENT MFR.
- D. NUMBERS NEAR COMPONENT REFER TO NUMBERS FOUND ON THE TERMINALS OF THE COMPONENT.



Generic drawings shown for reference purposes only.
Contact Systems, LLC Technical Services with serial number for job-specific drawings.
Technical Service at 800-643-5424 or techservices@loadingdocksystems.com

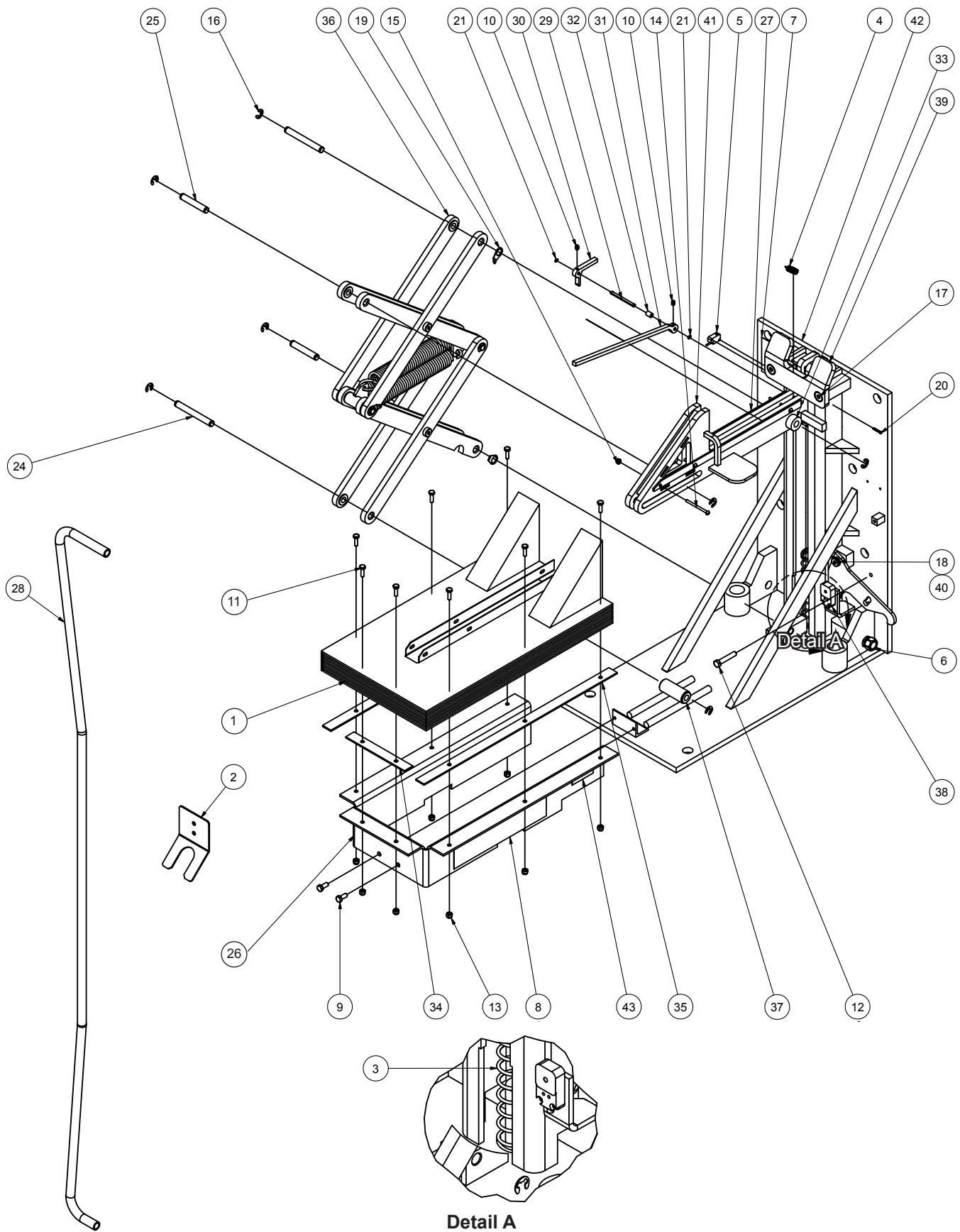
LOAD DATA – EXTERNAL LOADS ALL LOADS 110-120 VAC	
LEGEND	AMP RATING
SOL A	0.21 A @ 110 V
LT3,4	0.21 A @ 120 V (EACH)

ONLY THE CONTROL ASSY IS A UL LISTED PANEL. ALL
OTHER EQUIPMENT IS REMOTE FROM THE CONTROL ASSY
AND IS NOT PART OF THE UL LISTED CONTROL ASSY.

COMPONENT LOCATION TABLE. COMPONENT LOCATION INDICATED BY PHANTOM LINES (-----)	
LEGEND	LOCATION
CA	CONTROL ASSY (UL LISTED PANEL)
PP	POWERPACK
TR	TRUCK RESTRAINT
OSLA	OUTSIDE SIGNAL LIGHT ASSY

PARTS

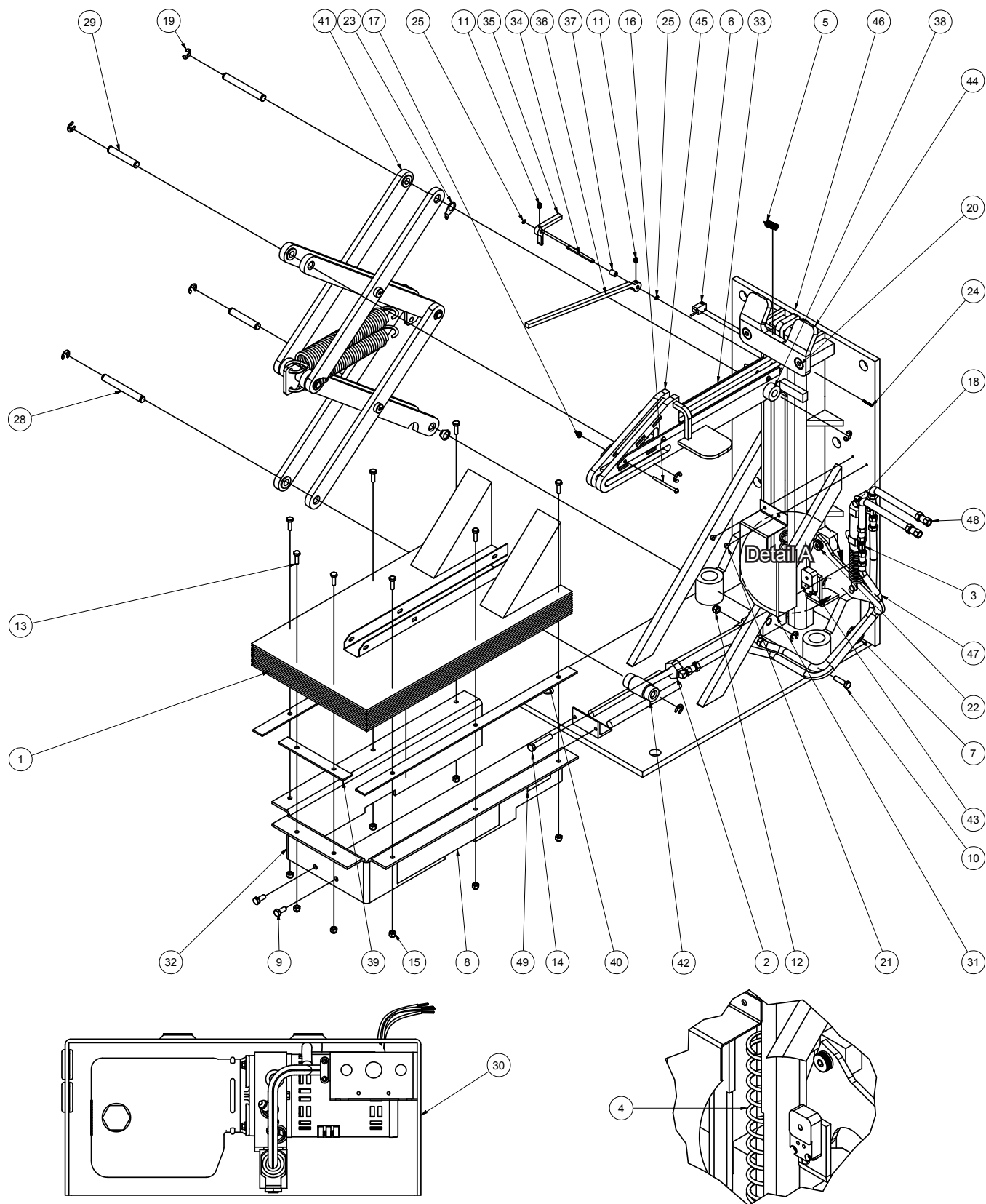
Stop-Tite M (Mechanical) Parts Breakdown



Item	Quantity	Part Number	Description
1	1	0191-0058	Bellows w/Velcro Strips
2	1	0192-0161	Hanger Bracket, Release Lever
3	1	0941-0018	Spring, Compression
4	1	0941-0021	Spring, Extension, SS
5	1	0961-0614	Prox Switch, RIG Sensor
6	1	1431-0239	Connector, Tubing, 1/2, Metal
7	1	1751-0135	Decal - Warning
8	1	1751-0444	Decal - McGuire/Stop-Tite
9	2	2101-0009	Screw, 5/16-18 UNC x 3/4, Grade 2, Zinc Plated
10	2	2101-0033	Screw, 1/4-20 x 0.38, Black Oxide
11	8	2101-0084	Screw, 1/4-20 UNC x 7/8, Grade 5, Zinc Plated
12	1	2101-0089	Screw, 3/8-16 x 2, Grade 2, Zinc Plated
13	8	2101-0143	Nylon Lock Nut, 1/4-20 UNC
14	3	2101-0150	Screw, 10-24 UNC x 2-1/2
15	3	2101-0151	Nylon Lock Nut, 10-24 UNC
16	8	2101-0189	E-Ring, 1/2
17	2	2101-0228	Screw, 1/2-13 UNC x 1
18	1	2101-0335	Screw, 0.50 x 0.375, Zinc Plated
19	2	2101-0336	Washer, Tag Hole, 1/2, Stainless Steel
20	2	2101-0337	Screw, 4-40 UNC x 0.875
21	2	2101-0349	Retaining Ring, External, Zinc Plated
22		2753-0004	J-Box Assembly, 2-Lead, 26.5 (Optional, not shown)
23	3	3051-0001	Cable Tie, 0.1 x 3, 0.75 Max Bundle
24	2	9202-0042	Pivot Pin, Long
25	2	9202-0043	Pivot Pin, Short
26	1	9411-0066	Shroud, Bellows Mounting, Zinc Plated
27	2	9411-0076	Bar, Bellows Mounting, Top
28	1	9411-0091	Release Lever Wand
29	1	9411-0103	Pin, RIG Sensor Bar
30	1	9411-0104	Connection, RIG Sensor Bar
31	1	9411-0105	RIG Sensor Bar
32	1	9411-0107	Spacer, RIG Sensor Bar
33	2	9412-0161	Tube, 1-1/4 OD x 9/16 ID x 5/8
34	1	9412-0201	Bar, Bellows Mounting, Front
35	2	9412-0202	Bar, Bellows Mounting, Side
36	1	9413-0062	Scissor Lift Assembly
37	1	9413-0068	Spacer Assembly, 1-1/8 OD x 11/16 ID x 2.56
38	1	9413-0112	Prox Switch, Flat, Stored
39	1	9413-0121	Lip Deflector
40	1	9413-0122	Release Lever Assembly
41	1	9413-0123	Hook Weldment, Tall Profile (Standard)
		9413-0127	Hook Weldment, Low Profile (Optional, not shown)
42	1	9414-0083	Base Weldment, 27 (Standard)
		9414-0084	Base Weldment, 24" (Optional, not shown)
43	1	XMS1-0529	Serial Number Decal

PARTS

Stop-Tite A (Hydraulic) Parts Breakdown

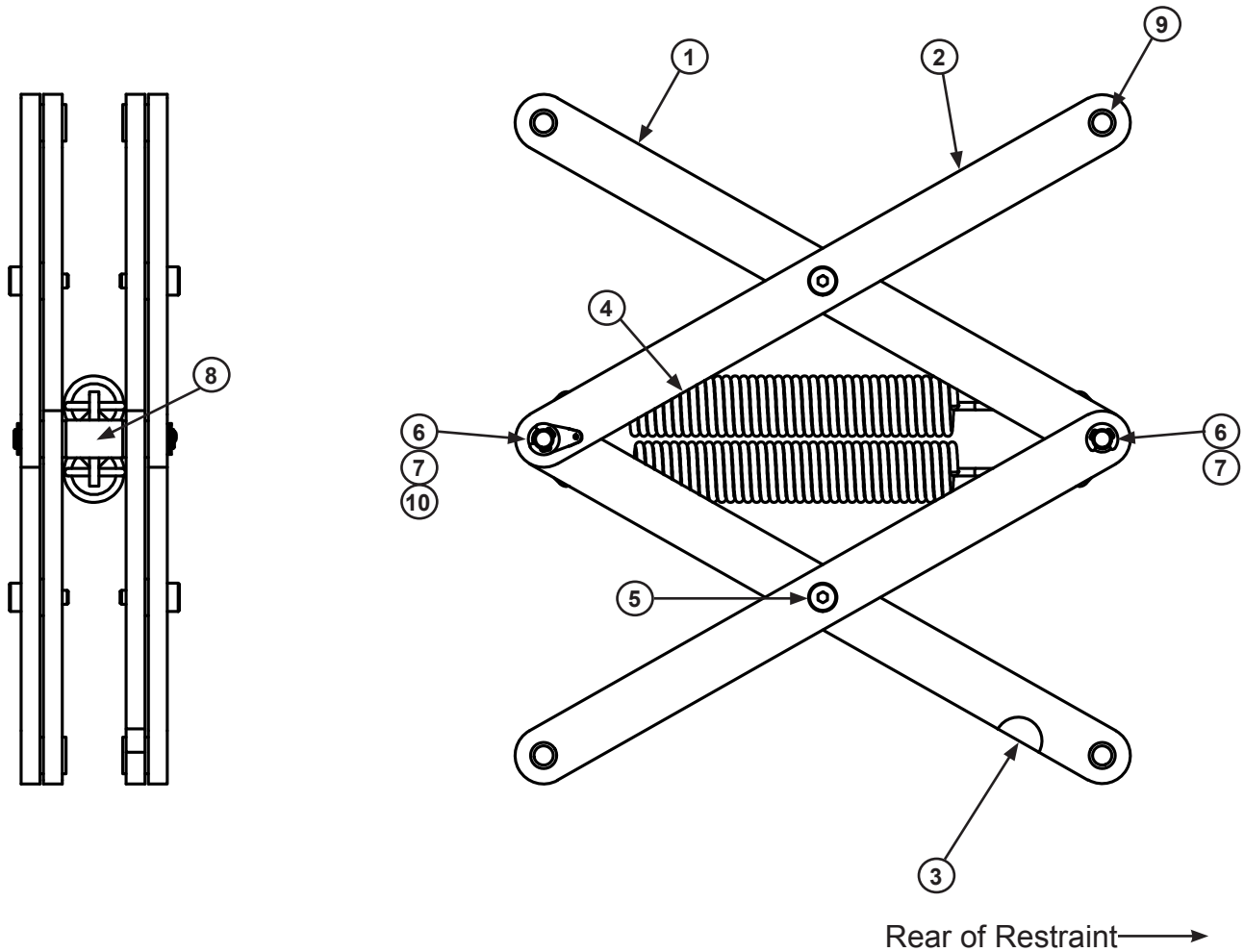


Detail A

Item	Quantity	Part Number	Description
1	1	0191-0058	Bellows w/Velcro Strips
2	1	0524-0064	Hydraulic Cylinder, 5-3/4" Stroke
3	1	0524-0102	Hydraulic Cylinder, 1" Stroke
4	1	0941-0018	Spring, Compression
5	1	0941-0021	Spring, Extension, SS
6	1	0961-0614	Prox Switch, RIG Sensor
7	1	1431-0239	Connector, Tubing, 1/2, Metal
8	1	1751-0444	Decal - McGuire/Stop-Tite
9	2	2101-0009	Screw, 5/16-18 UNC x 3/4, Grade 2, Zinc Plated
10	1	2101-0012	Screw, 5/16-18 UNC x 1-1/4, Grade 2, Zinc Plated
11	2	2101-0033	Screw, 1/4-20 x 0.38, Black Oxide
12	1	2101-0039	Nylon Lock Nut, 5/16-18 UNC
13	8	2101-0084	Screw, 1/4-20 UNC x 7/8, Grade 5, Zinc Plated
14	1	2101-0089	Screw, 3/8-16 x 2, Grade 2, Zinc Plated
15	8	2101-0143	Nylon Lock Nut, 1/4-20 UNC
16	3	2101-0150	Screw, 10-24 UNC x 2-1/2
17	3	2101-0151	Nylon Lock Nut, 10-24 UNC
18	1	2101-0356	Screw, 5/16-18 UNC x 1.375, Grade 5, Zinc Plated
19	8	2101-0189	E-Ring, 1/2
20	2	2101-0228	Screw, 1/2-13 UNC x 1
21	2	2101-0232	Screw, 10-32 UNF x 1/4
22	1	2101-0335	Screw, 0.50 x 0.375, Zinc Plated
23	2	2101-0336	Washer, Tag Hole, 1/2, Stainless Steel
24	2	2101-0337	Screw, 4-40 UNC x 0.875
25	2	2101-0349	Retaining Ring, External, Zinc Plated
26	1	2753-0004	J-Box Assembly, 2-Lead, 26.5 (not shown)
27	3	3051-0001	Cable Tie, 0.1 x 3, 0.75 Max Bundle
28	2	9202-0042	Pivot Pin, Long
29	2	9202-0043	Pivot Pin, Short
30	1	9395-0407	Powerpack, 1/4HP, 0.60GPM, 1-phase, 115v, 725 RV
31	1	9411-0065	Shroud, Release Cylinder
32	1	9411-0066	Shroud, Bellows Mounting, Zinc Plated
33	2	9411-0076	Bar, Bellows Mounting, Top
34	1	9411-0103	Pin, RIG Sensor Bar
35	1	9411-0104	Connection, RIG Sensor Bar
36	1	9411-0105	RIG Sensor Bar
37	1	9411-0107	Spacer, RIG Sensor Bar
38	2	9412-0161	Tube, 1-1/4 OD x 9/16 ID x 5/8
39	1	9412-0201	Bar, Bellows Mounting, Front
40	2	9412-0202	Bar, Bellows Mounting, Side
41	1	9413-0062	Scissor Lift Assembly
42	2	9413-0069	Spacer Assembly, 1-1/8 OD x 11/16 ID x 0.53
43	1	9413-0112	Prox Switch, Flat, Stored
44	1	9413-0121	Lip Deflector
45	1	9413-0123	Hook Weldment, Tall Profile (Standard, not shown)
		9413-0127	Hook Weldment, Low Profile (Optional)
46	1	9414-0083	Base Weldment, 27
		9414-0084	Base Weldment, 24" (Optional, not shown)
47	2	9904-0097	Hydraulic Hose, 1/4 x 24, #4 JICF Swivel Ends
48	2	9904-0119	Hydraulic Hose, 1/4 x 96, #4 JICF Swivel Ends (Standard, not shown)
		9904-0098	Hydraulic Hose, 1/4 x 180, #4 JICF Swivel Ends (Optional, not shown)
49	1	XMS1-0529	Serial Number Decal

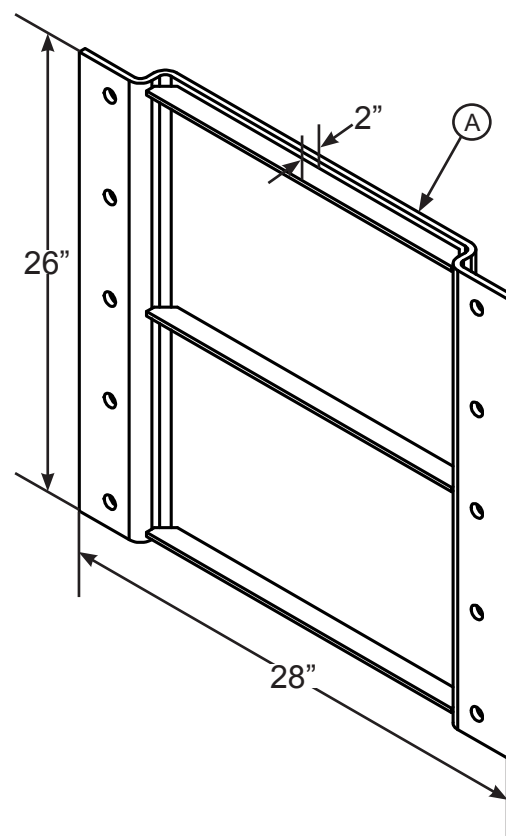
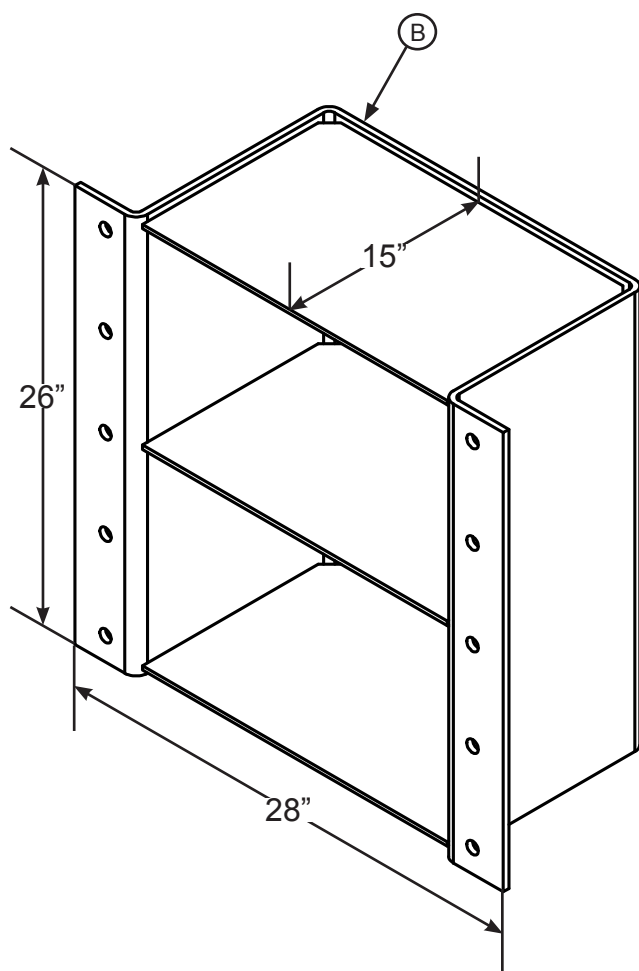
PARTS

Scissor Assembly



Item	Quantity	Part Number	Description
	1	9413-0062	Scissor Lift Subassembly
1	3	9413-0063	Bar Assembly - Tapped W/Bushings
2	4	9413-0064	Bar Assembly - W/Bushing
3	1	9413-0065	Bar Assembly - Notched
4	2	0941-0011	Spring Extension
5	4	2101-0165	Socket Head Shoulder Bolt
6	4	2101-0189	E-Clip
7	2	9202-0042	Pin - Long
8	2	9413-0044	Spring Plate Weldment
9	16	9461-0006	Flanged Bearings
10	1	2101-0336	Washer - Tag Hole

Cantilever Brackets



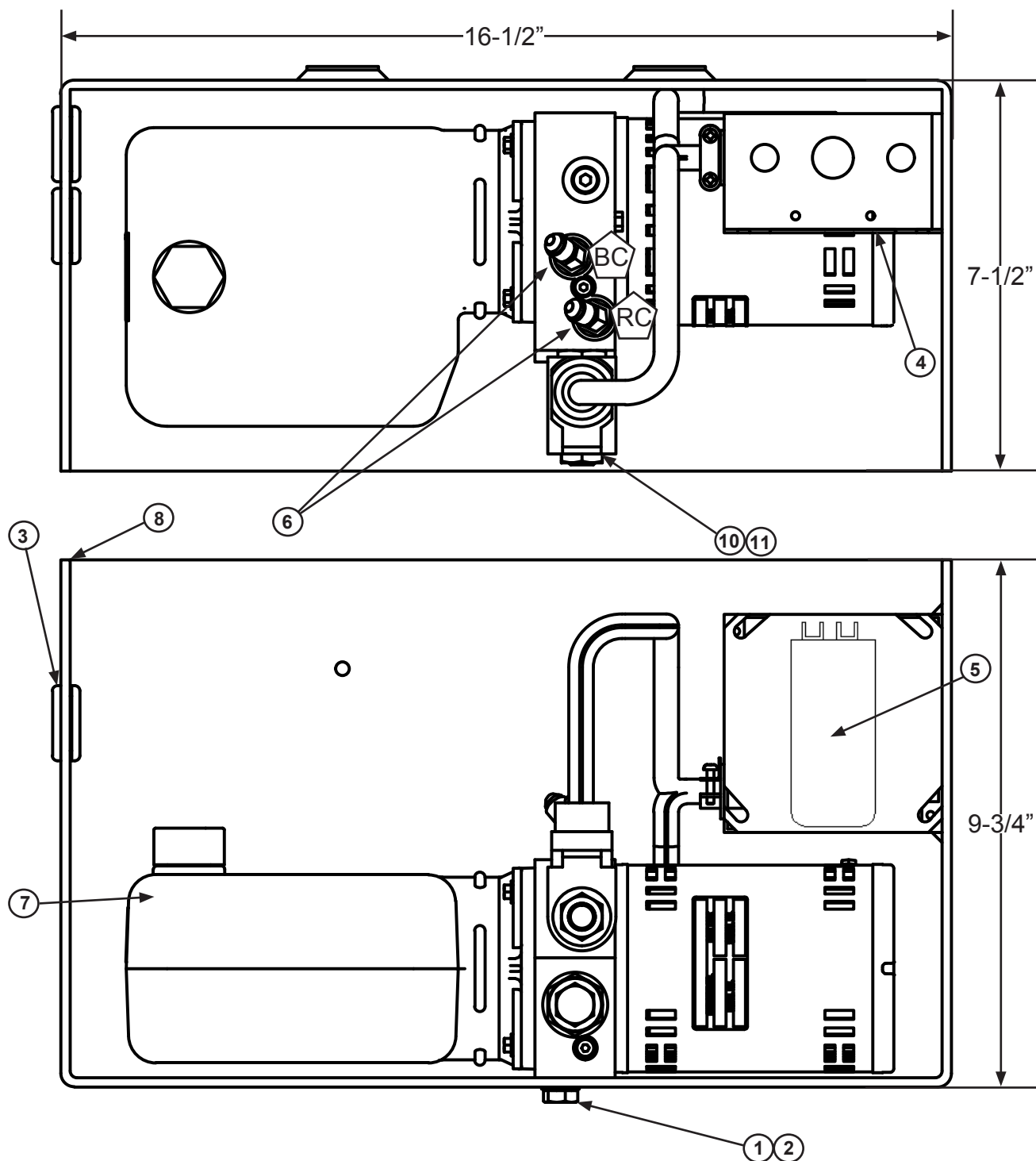
Note:

- 2" and 15" brackets shown for visual reference.

Item	Part Number	Projection
A	9703-0005	2"
	9703-0009	3"
	9703-0004	4"
	9703-0011	5"
	9703-0010	6"
	9703-0012	7"
	9703-0003	8"
	9703-0013	9"
	9703-0002	10"
	9703-0014	11"
	9703-0001	12"
	9703-0015	13"
	9703-0017	14"
	9703-0016	15"
B	9703-0016	15"

PARTS

Powerpack Assembly



Note:

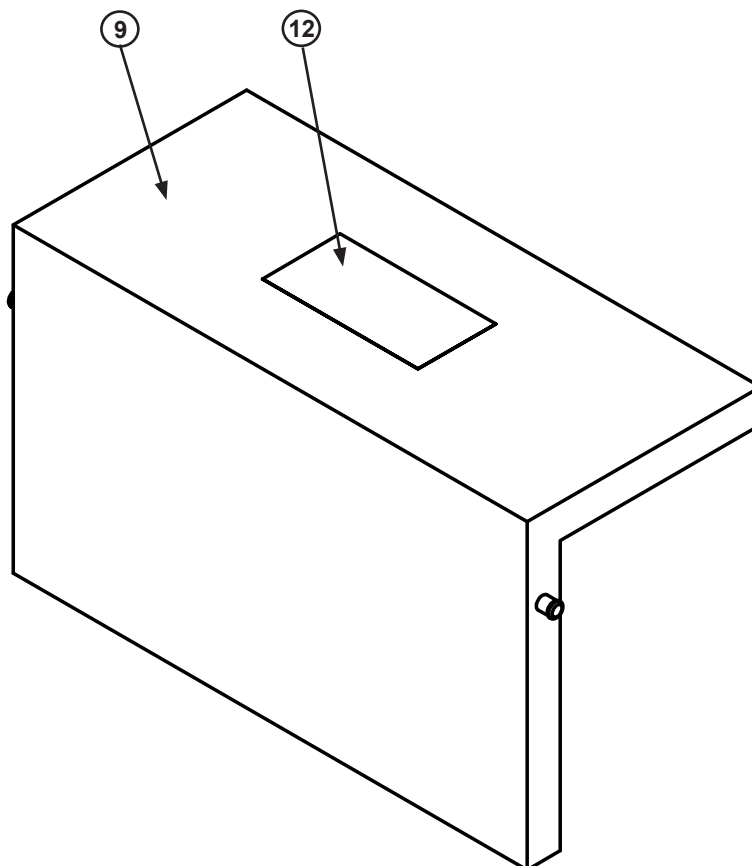
4.8-5.2 FLA (Full Load Amperage)

BC: Blind End of Cylinder

RC: Rod End of Cylinder

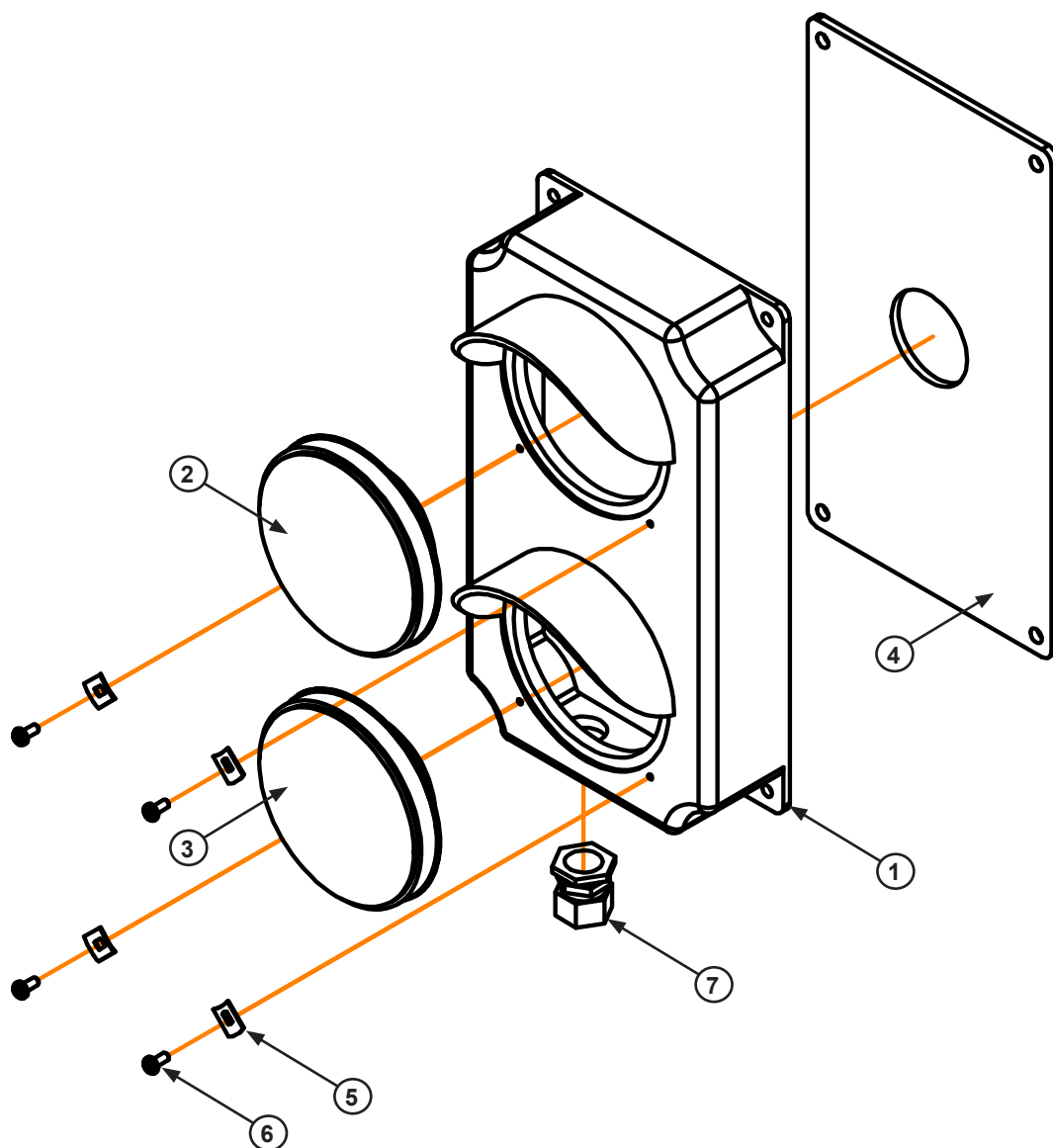
Powerpack Assembly

Item	Quantity	Part Number	Description
	1	9395-0092	Powerpack, Complete (Includes Valve Body and Cover)
1	2	2101-0017	Screw, 3/8-16 UNC x 1, Grade 2, Zinc Plated
2	2	2101-0140	Lock Washer, 3/8
3	2	2401-0001	Grommet, 1-3/8 OD x 3/4 ID
4	1	2751-0016	J-Box Cover, 4 x 4
5	1	3051-0058	Capacitor - Motor Start, 66-77mf - 330V
6	2	9301-0221	Fitting, 45 Degree, #4 ORBM to #4 JICM
7	1	9391-0070	Powerpack, 1/4HP, 0.60GPM, 1-phase, 115v, 725 RV
8	1	9391-0012	Powerpack Mounting Weldment
9	1	9391-0013	Powerpack Cover
10	1	8581-0117	Valve, 4-Way
11	1	8581-0118	Coil, 115v
12	1	1751-0149	Decal, "No Step"



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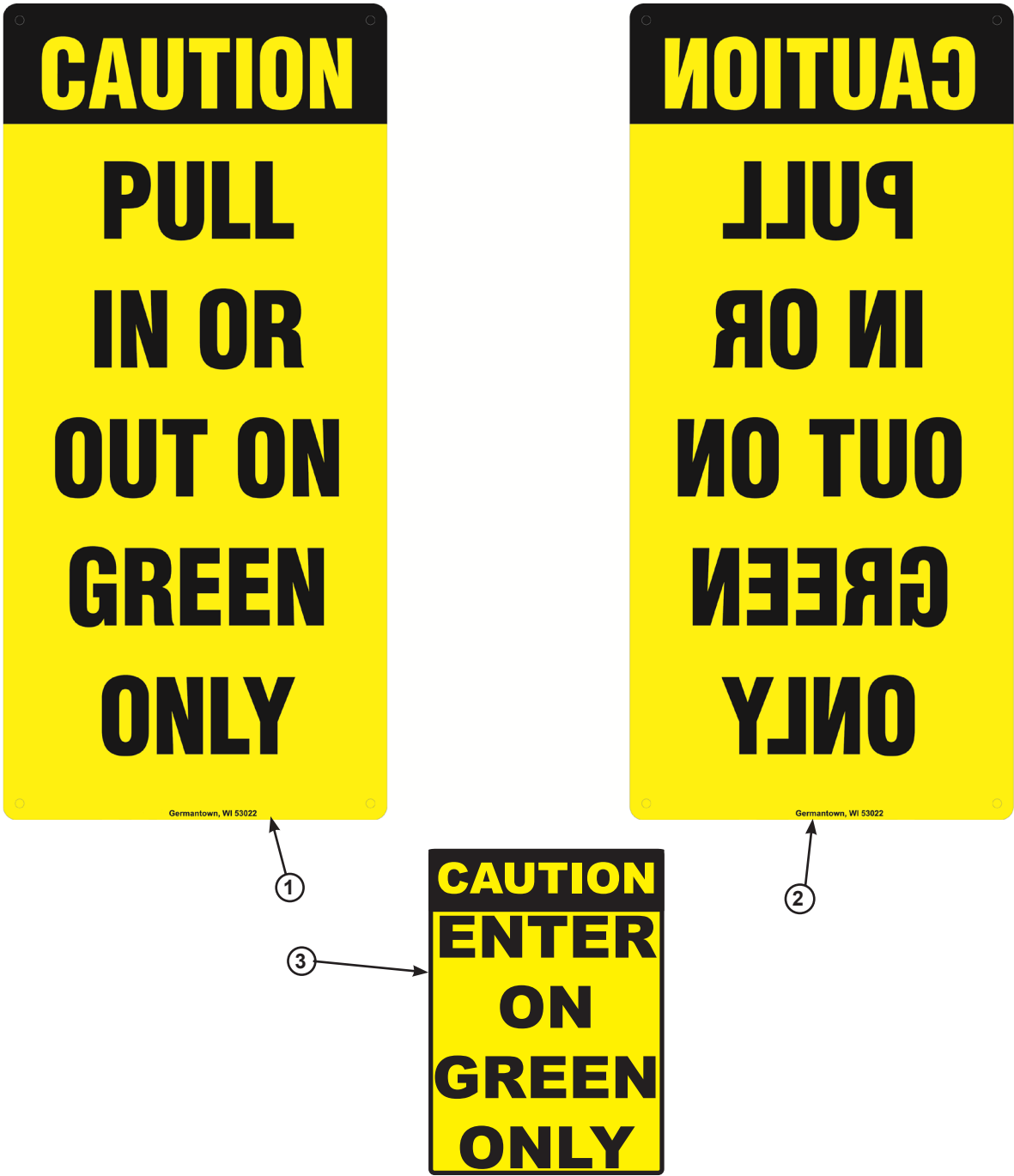
OSLA (Outside Light Assembly)



Item	Quantity	Part Number	Description
1-7	1	3055-0008	Complete Light Housing, Yellow Plastic, With LED Lights
1-7	1	3055-0002	Complete Light Housing, Yellow Plastic, With Incandescent Lights
1	1	3051-0002	Light Housing Only, Yellow Plastic
2	1	3051-0064	Lens, Red, for use with incandescent bulbs
3	1	3051-0065	Lens, Green, for use with incandescent bulbs
*	2	3051-0085	Incandescent Bulb, 25W, 120V (Rated 1000 Hours)
*	2	3051-0066	Socket Harness for Incandescent Lamp
2	1	3051-0102	Red LED Lens/Housing/Circuit Assembly
3	1	3051-0103	Green LED Lens/Housing/Circuit Assembly
4	1	3051-0068	Mounting Gasket
5	4	3051-0105	Clip, Lens Holding
6	4	3051-0104	Screw, Lens Holding
7	1	x	Conduit Fastener, 3/4" x 3/8"

PARTS

Signs



Item	Part Number	Description
1	1751-0033	Outside Sign
2	1751-0034	Outside Sign (Mirror Image)
3	1751-0036	Inside Sign, Enter On Green

Customer Information

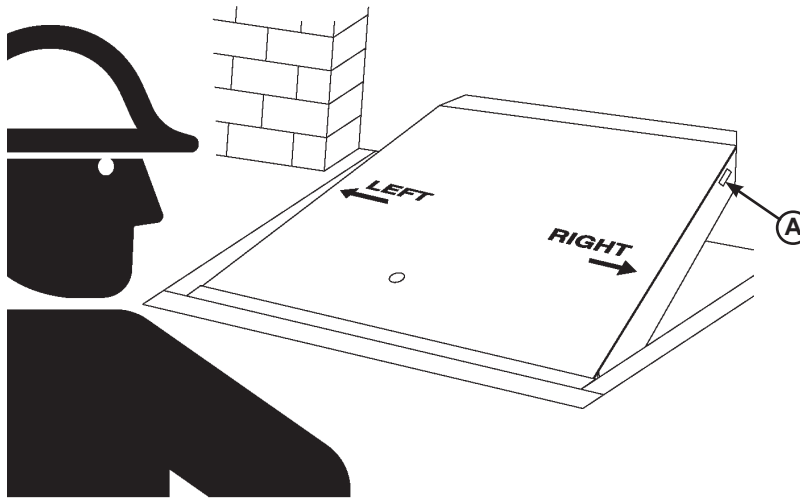


Figure 30



Figure 31

NOTE: Refer to Figure 30 for left/right orientation of dock leveler and Figure 31 for example of decal.

The **LEVELER** model/serial number decal is located on the right platform joist near the front (lip) of dock leveler (A).

The **RESTRAINT** model/serial number decal is located on the right side near the J-Box.

When you receive your new equipment, write down the model and serial number in the form provided. This will help ensure safe keeping of the numbers in the event the model/serial number decal (A, B) becomes lost or damaged.

Also, write down Systems, LLC's job number, the company that installed the dock leveler, and the original owner's name. This will all help to identify the specific dock leveler if more information is required.

When ordering, use part numbers and description to help identify the item ordered. Do not use "item" numbers. These are only for locating the position of the parts. Always give dock leveler MODEL NUMBER and/or SERIAL NUMBER.

For service, call or contact:

Systems, LLC
P.O. Box 309
Germantown, WI 53022

Phone: (800) 643-5424
Fax: (262) 255-5917

Dock Leveler Information

Model _____

Serial No. _____

Systems, LLC, Job No. _____

Vehicle Restraint Information

Model _____

Serial No. _____

Systems, LLC, Job No. _____

Original Owner Information

Name _____

Address _____

Installer Information

Name _____

Address _____

Date of Installation _____

STANDARD PRODUCT WARRANTY

SYSTEMS, LLC warrants that its products will be free from defects in design, materials and workmanship for a period of one (1) year from the date of shipment. All claims for breach of this warranty must be made within 30 days after the defect is or can with reasonable care, be detected. In no event shall any claim be made more than 30 days after this warranty has expired. In order to be entitled to the benefits of this warranty, the product must have been properly installed, maintained and operated in accordance with all manufacturer's recommendations and/or specified design parameters and not otherwise have been subject to abuse, misuse, misapplication, acts of nature, overloading, unauthorized repair or modification, application in a corrosive environment or lack of maintenance. Periodic lubrication, adjustment and inspection in accordance with all manufacturers' recommendations are the sole responsibility of the Owner/User.

In the event of a defect, as determined by SYSTEMS LLC, covered by this warranty, SYSTEMS LLC shall remedy such defect by repairing or replacing any defective equipment or parts, bearing the cost for the parts, labor and transportation. This shall be exclusive remedy for all claims whether based on contract, negligence or strict liability.

WARRANTY LIMITATIONS

THE ABOVE WARRANTIES ARE IN LIEU OF ANY OTHER WARRANTIES, WHETHER EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SYSTEMS LLC AND ITS SUBSIDIARIES SHALL NOT IN ANY EVENT BE LIABLE TO ANYONE, INCLUDING THIRD PARTIES, FOR INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY KIND INCLUDING BUT NOT LIMITED TO, BREACH OF WARRANTY, LOSS OF USE, LOSS OF PROFIT, INTERRUPTION OF BUSINESS OR LOSS OF GOODWILL.